

仿生與實驗室晶片導論- 2020



# Introduction to Biomimetics (III)

## 昆蟲的飛行力學與仿生啟發

楊鏡堂 (Yang, Jing-Tang)

國立台灣大學 機械工程學系 終身特聘教授

國立台灣大學 生物技術研究中心 合聘研究員

國立台灣大學 海洋工程與系統科學學系 合聘教授

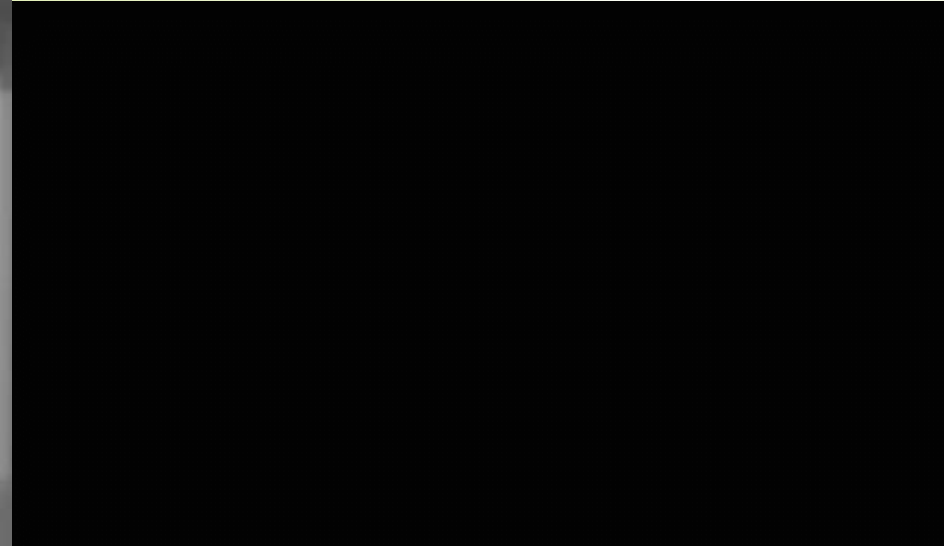
[jtyang@ntu.edu.tw](mailto:jtyang@ntu.edu.tw)

October 21<sup>st</sup>, 2020 @台灣大學應用力學研究所

## festo-smart-bird



## festo-butterfly



## festo-dragonfly



## festo-dragonfly2



# Micro Aerial Vehicle (MAV)

Table 1 MAV design requirements

Specification	Requirements	Details
Size	<15.24 cm	Maximum dimension
Weight	~100 g	Objective GTOW
Range	1 to 10 km	Operational range
Endurance	60 min	Loiter time on station
Altitude	<150 m	Operational ceiling
Speed	15 m/s	Maximum flight speed
Payload	20 g	Mission dependent
Cost	\$1500	Maximum cost

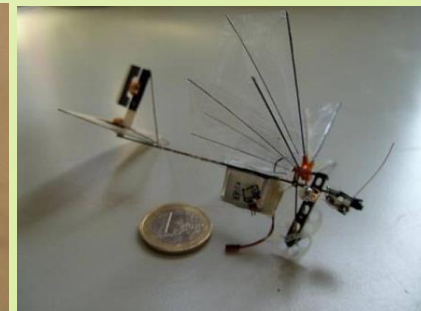
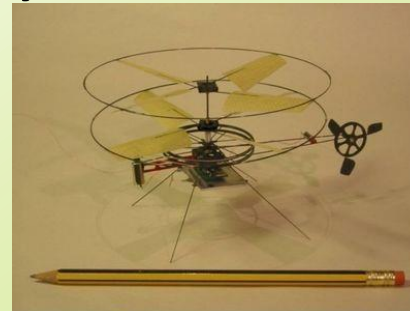
- Max dimension: 15 cm

Nominal flight speed: 10 m/s

Reynolds number regime:  $10^5$  or lower

⇒ monitoring, surveillance, assessment...

- Fixed wing
- Rotary wing
- Flapping wing



# 昆蟲飛行時速比較 (朱耀沂, 2004)

蒼蠅 7~8 km/h

蜻蜓 25~40 km/h

金龜子 8~13 km/h

單帶弄蝶 16~30 km/h

飛蝗 16~20 km/h

小灰蝶 19~26 km/h

蜜蜂 20~22 km/h

大黃蝶 20 km/h

天蛾 18~40 km/h

非洲粉蝶 10~13 km/h

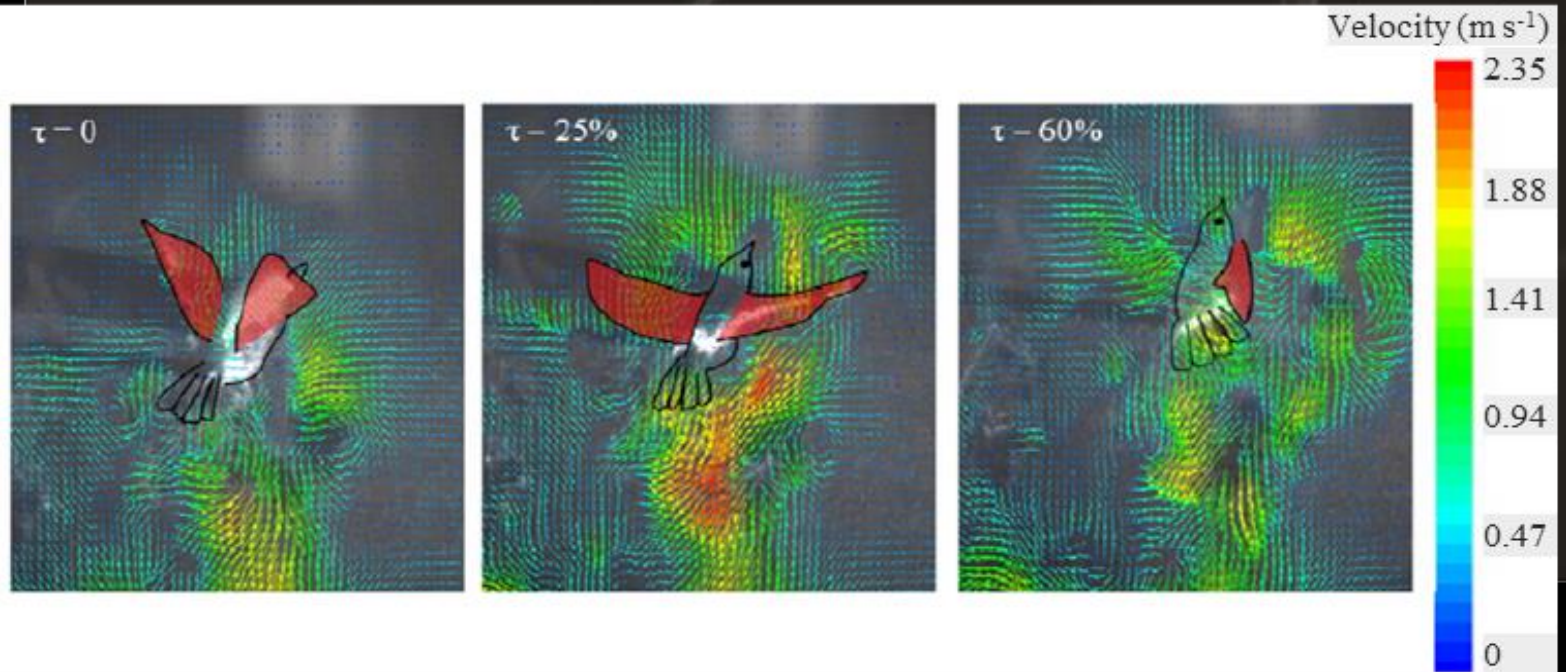


# 仿生飛行 (Biomimicry Flight)

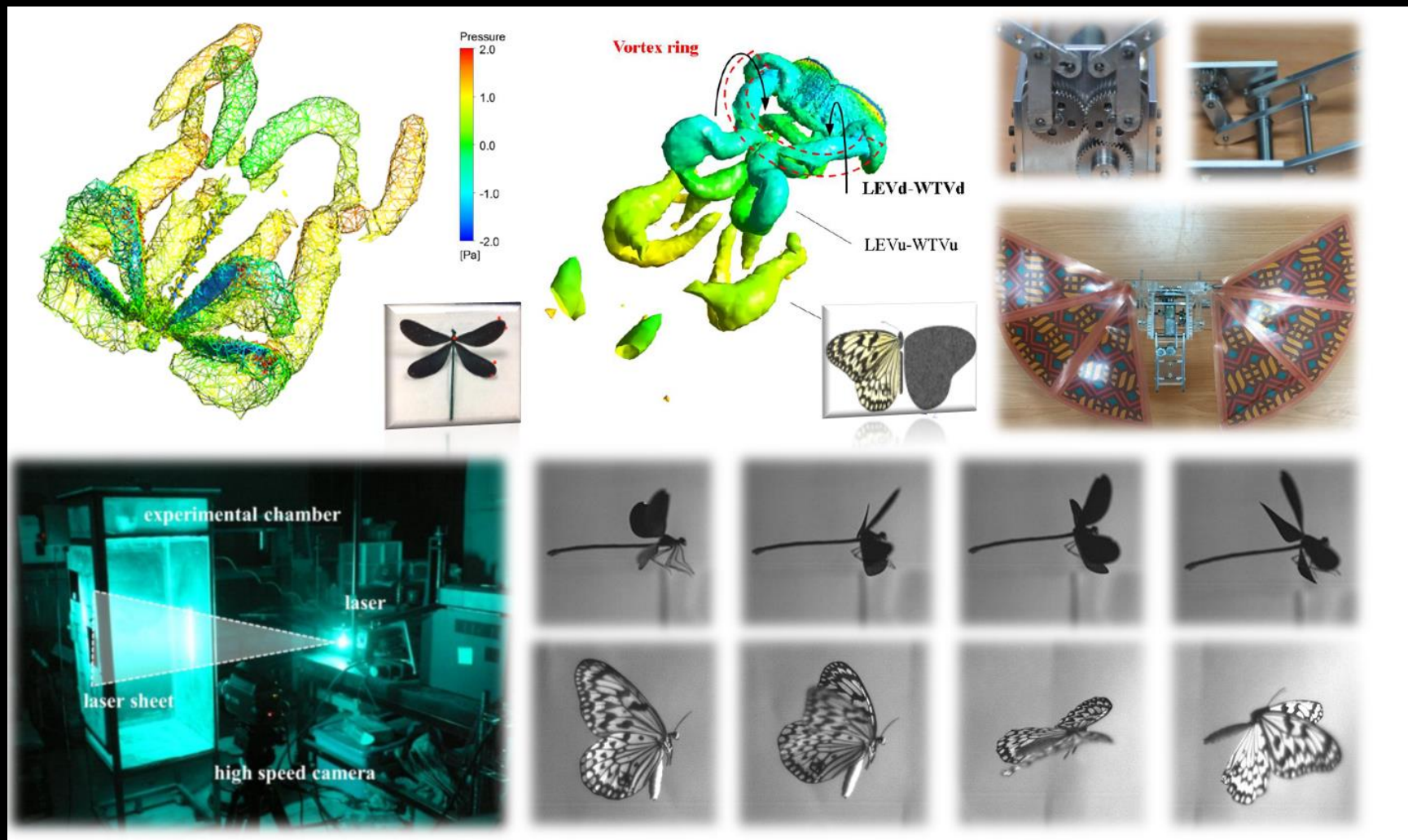
觀察生物

解析原理

模擬/應用



# 昆蟲飛行操控機制與仿生飛行器機構之設計開發



Maneuverable Flight Strategy of Insects and Design of Insect-like Flight Robots

國立台灣大學機械系熱流光束實驗室 楊鏡堂教授

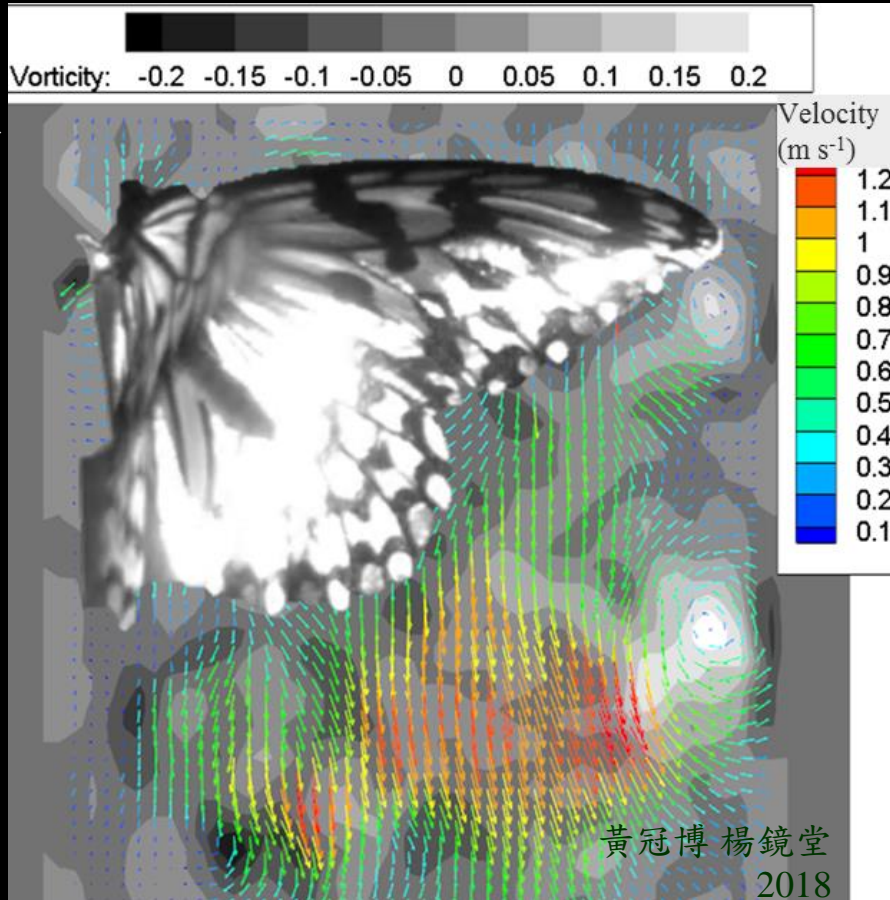


# 生物飛行動作/流場解析

生物飛行頻率高，速度快，透過高速攝影機觀測與粒子影像測速法 (Particle Image Velocimetry, PIV)，本實驗室得以剖析生物的飛行。生物飛行比固定翼飛機複雜，主要依兩個方向深入剖析：

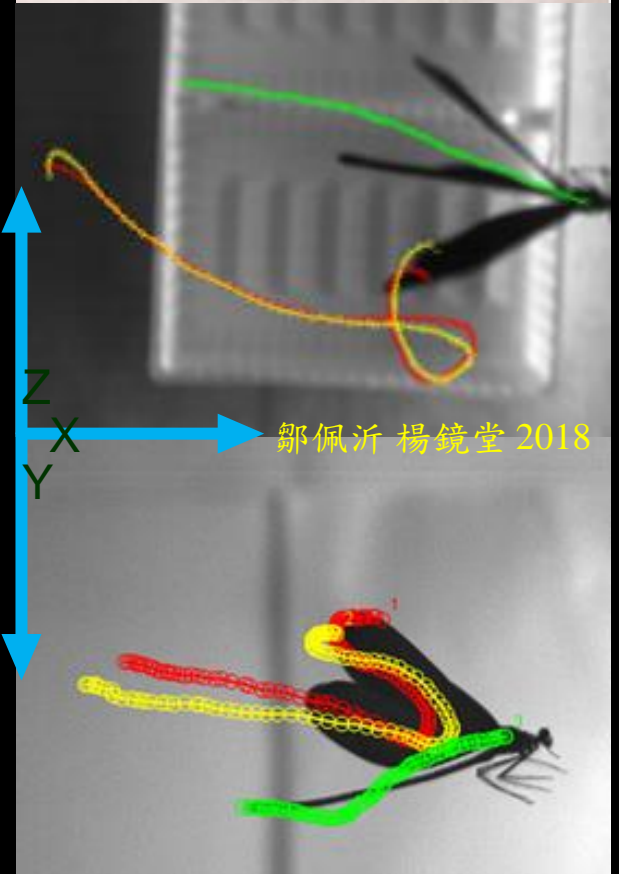
1. 拍翅動作
2. 流場渦旋結構

解析原理



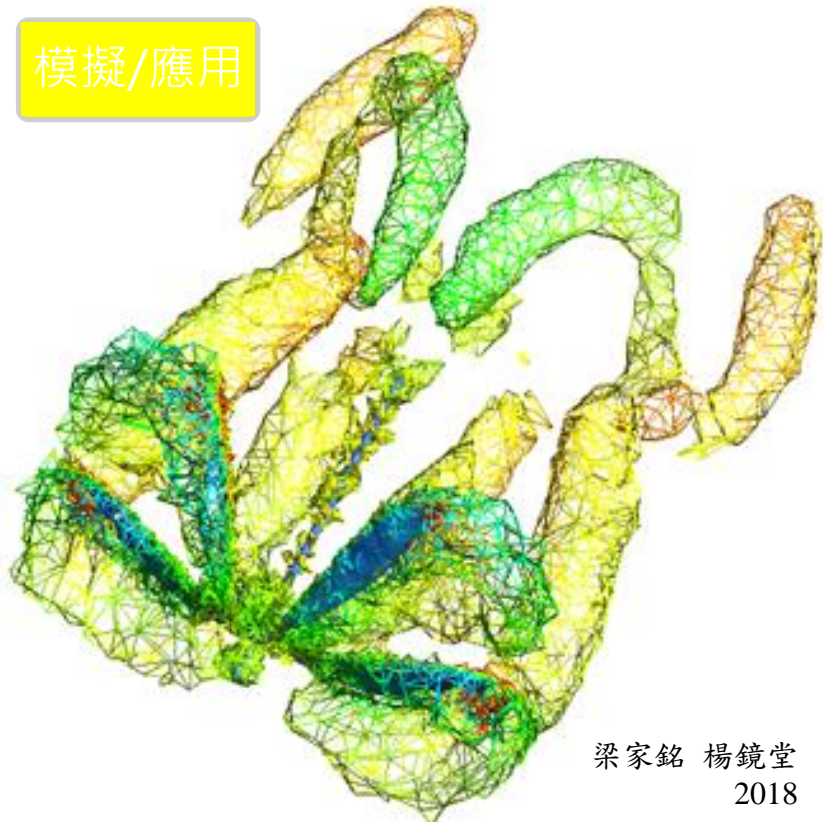
蝴蝶流場PIV分析 (↑)

豆娘飛行動作分析 (→)



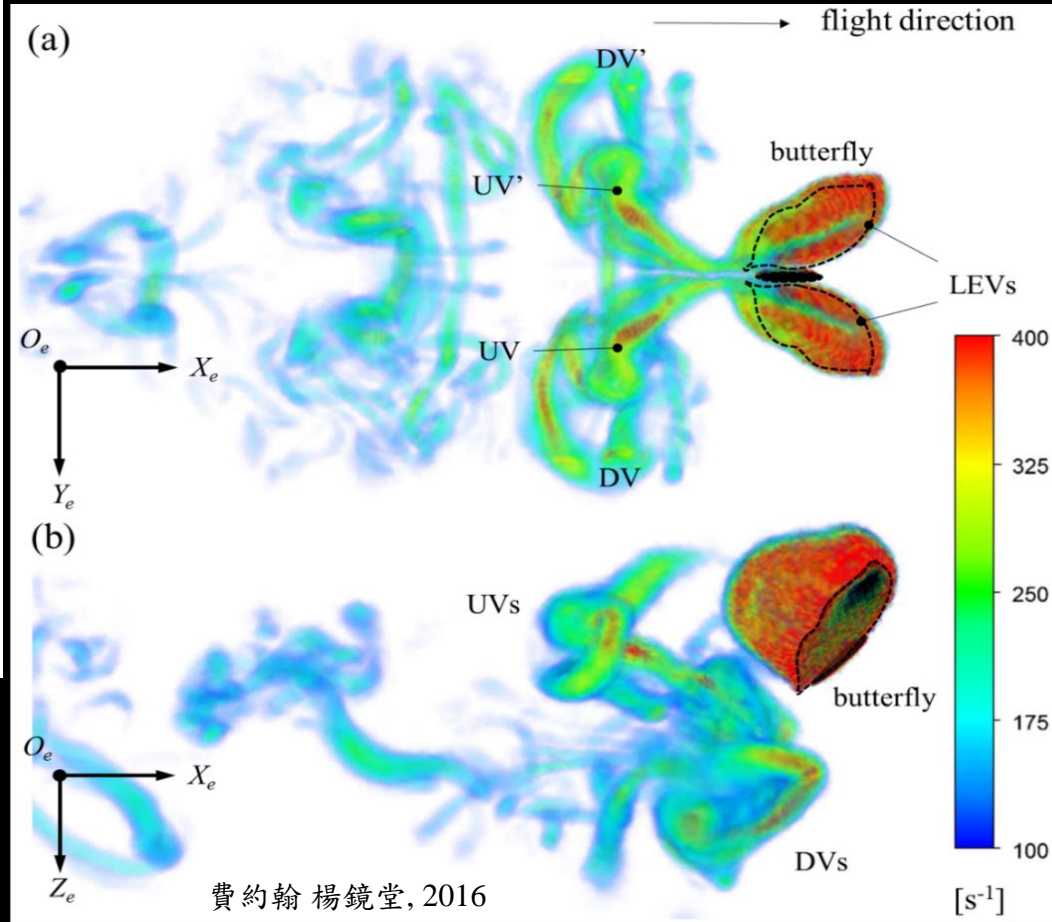
# 數值模擬流場分析

模擬/應用



(←) 豆娘流場數值模擬

(↓) 蝴蝶流場數值模擬



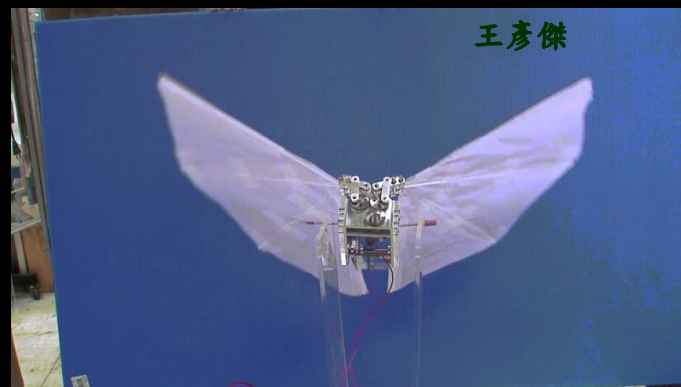
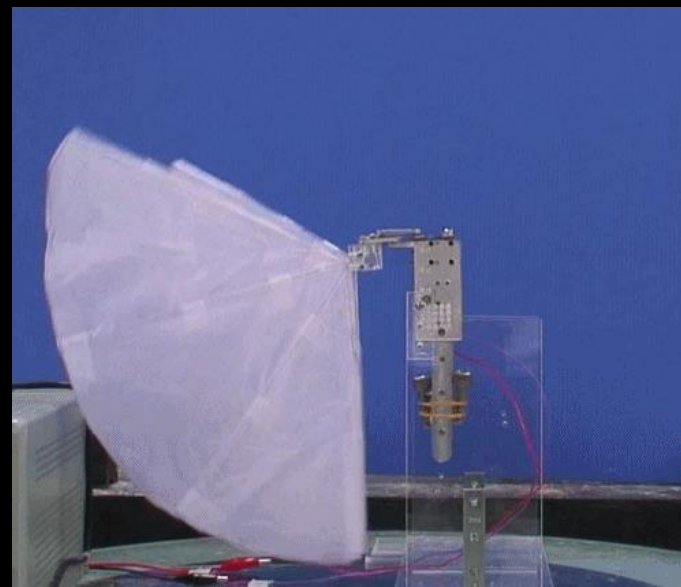
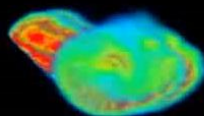
分析歸納後，提出生物的飛行假說，為了後續機構設計的精準性與控制成本，先以數值方法模擬，進行初步的驗證，

# 數值模擬/機構開發

top-view

side-view

賈約翰



觀察生物

解析原理

模擬/應用

蝴蝶流場數值模擬 (↑)  
機器蝴蝶動作驗證 (→)

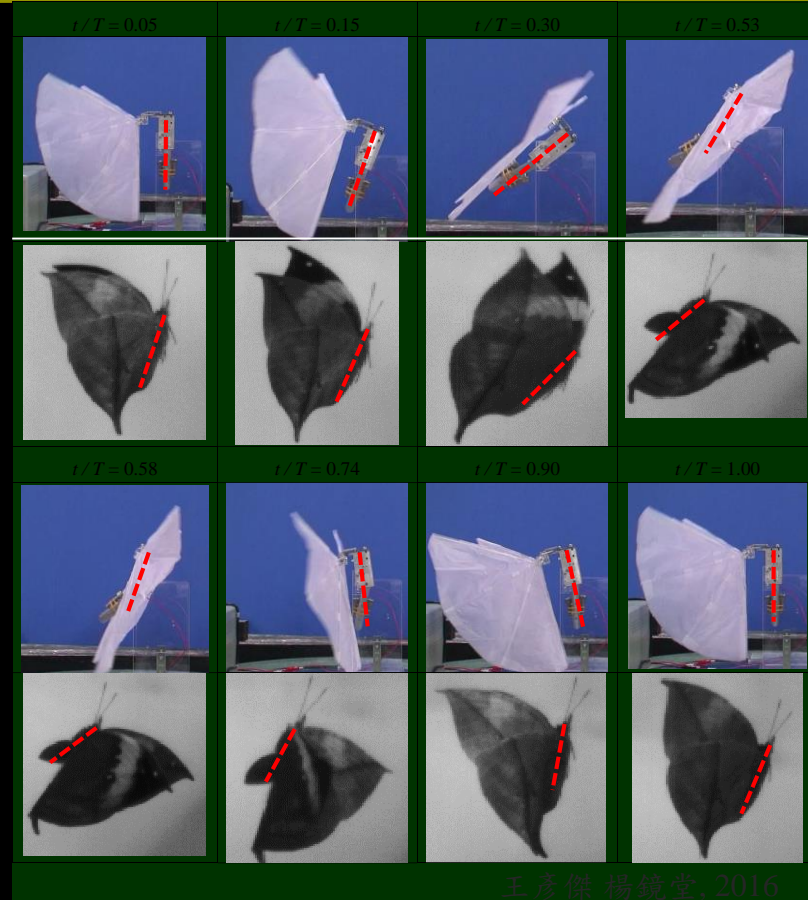
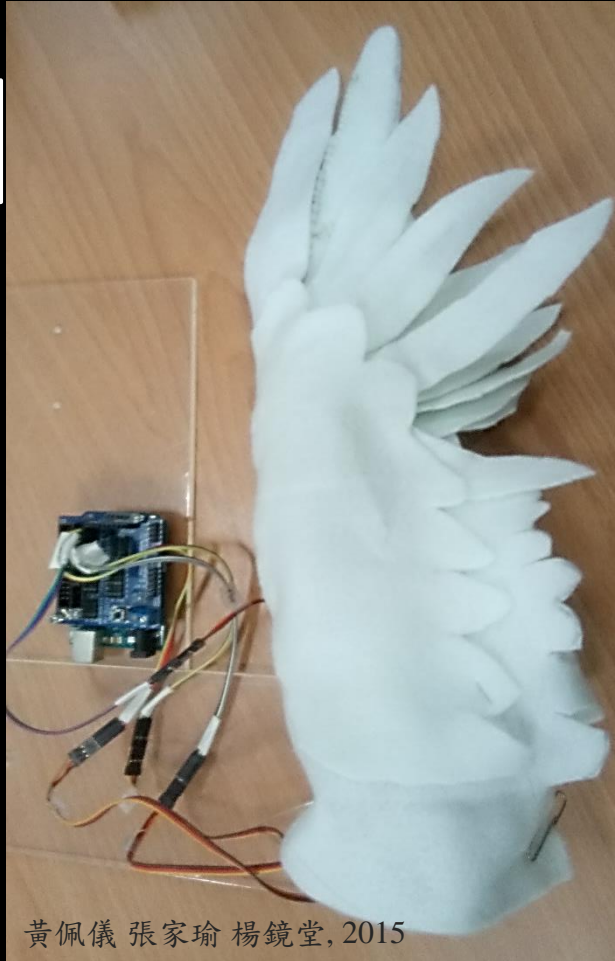
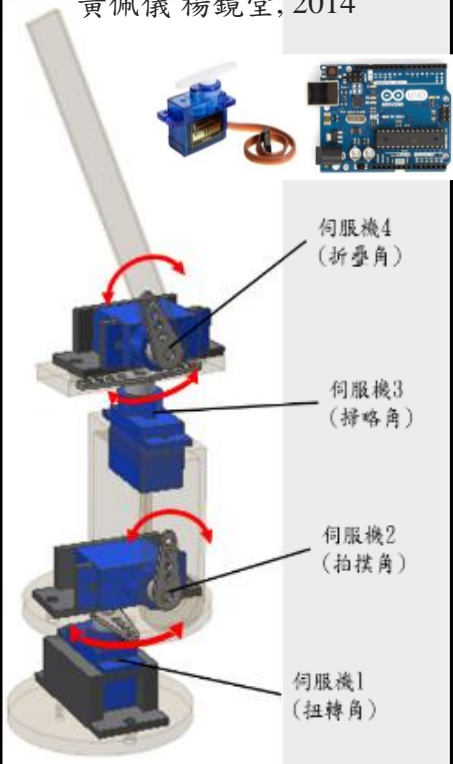
經過分析後，提出生物的飛行假設，並加以驗證  
驗證的方式主要為 (1). 數值模擬 (2). 機構實驗



# 機構開發與動作驗證

模擬分析後，開發對應的機構驗證，與生物比較

黃佩儀 楊鏡堂, 2014

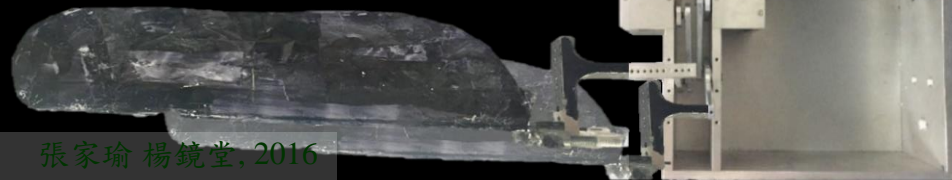


觀察生物

解析原理

模擬/應用

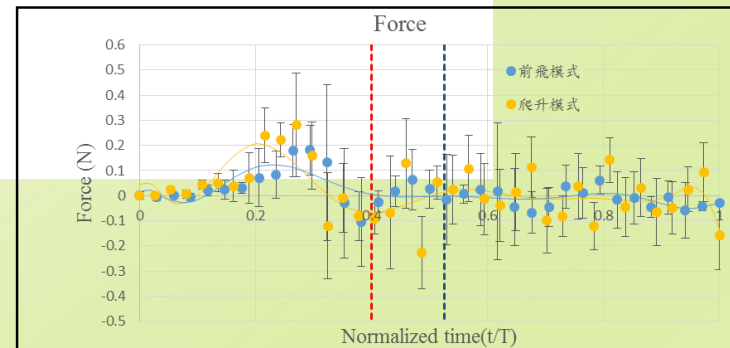
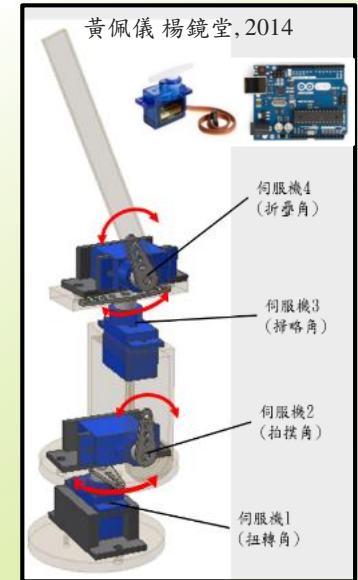
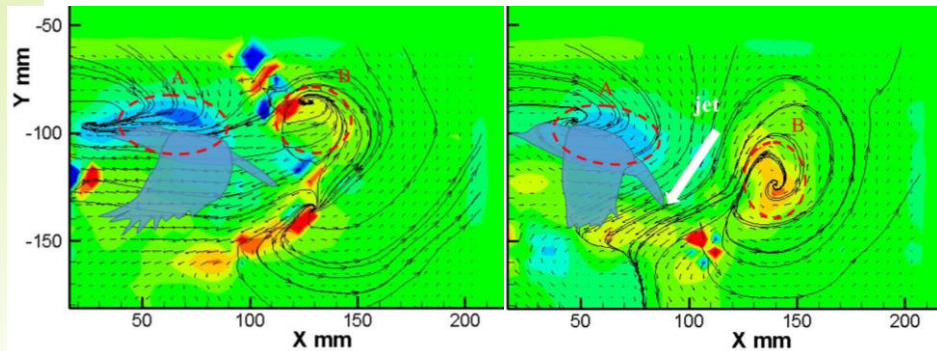
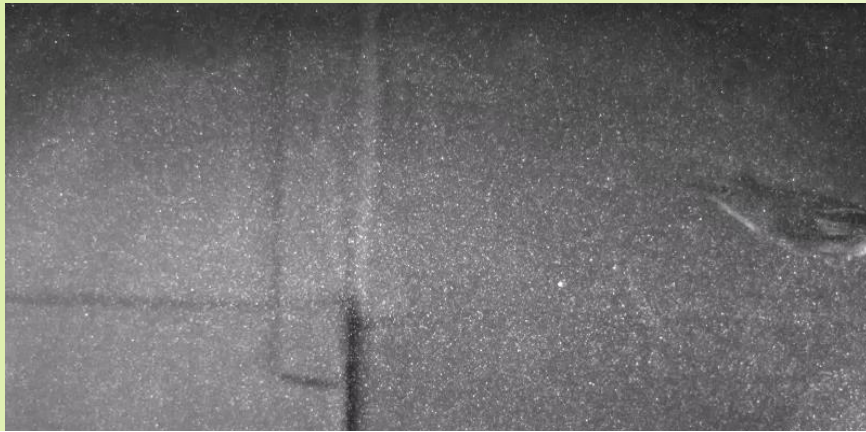
- (↑) 機器蝴蝶動作驗證
- (←) 仿鳥翅膀驗證機構
- (↓) 豆娘蜻蜓拍翅機構



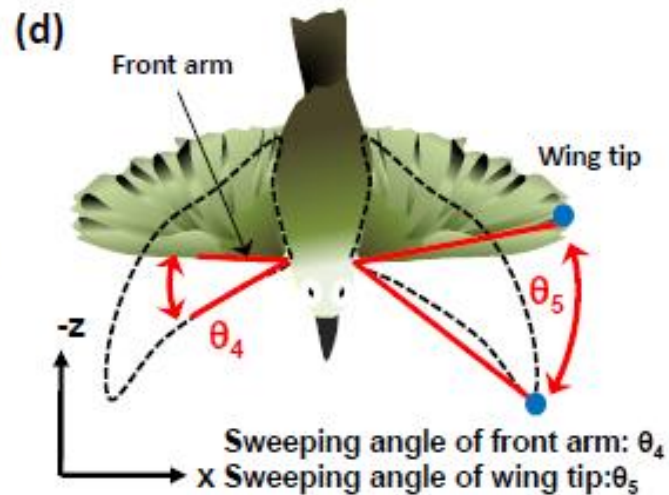
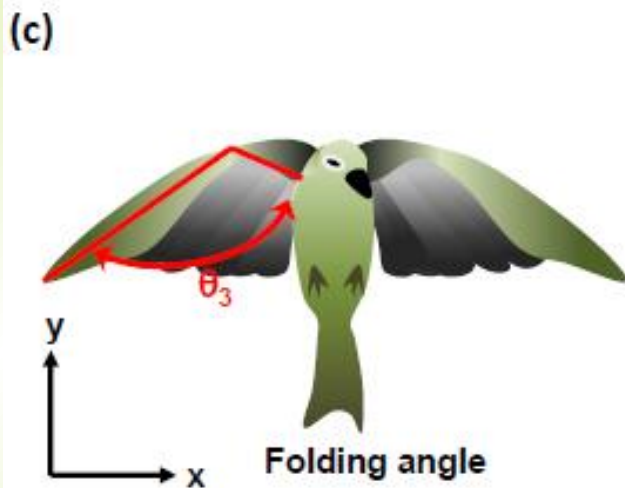
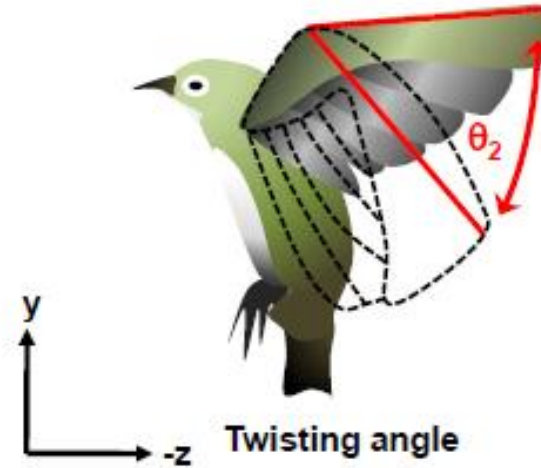
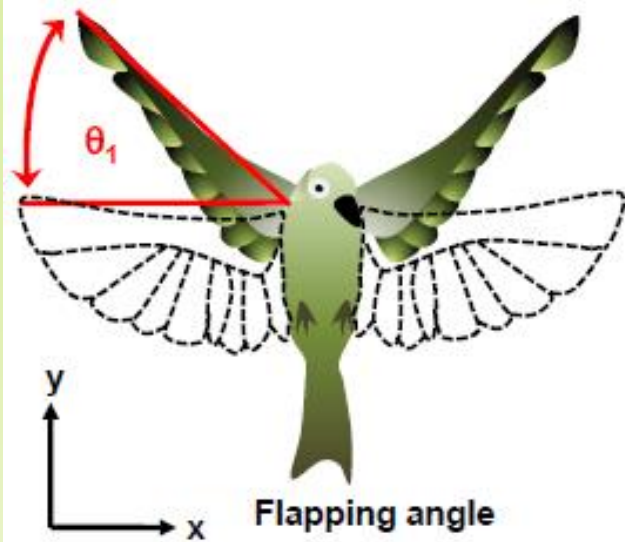


# Analysis of the Mechanism of the Forward Flight in Japanese White-eye and Design a Bird-Mimicking Mechanical Flapper

葉思沂 黃佩儀 費約翰 楊鏡堂, 2016 航太研討會最佳論文獎



# Terminology



# 仿生飛行 (Biomimicry Flight)

NASA: Marsbee - Swarm of Flapping Wing Flyers for Enhanced Mars Exploration

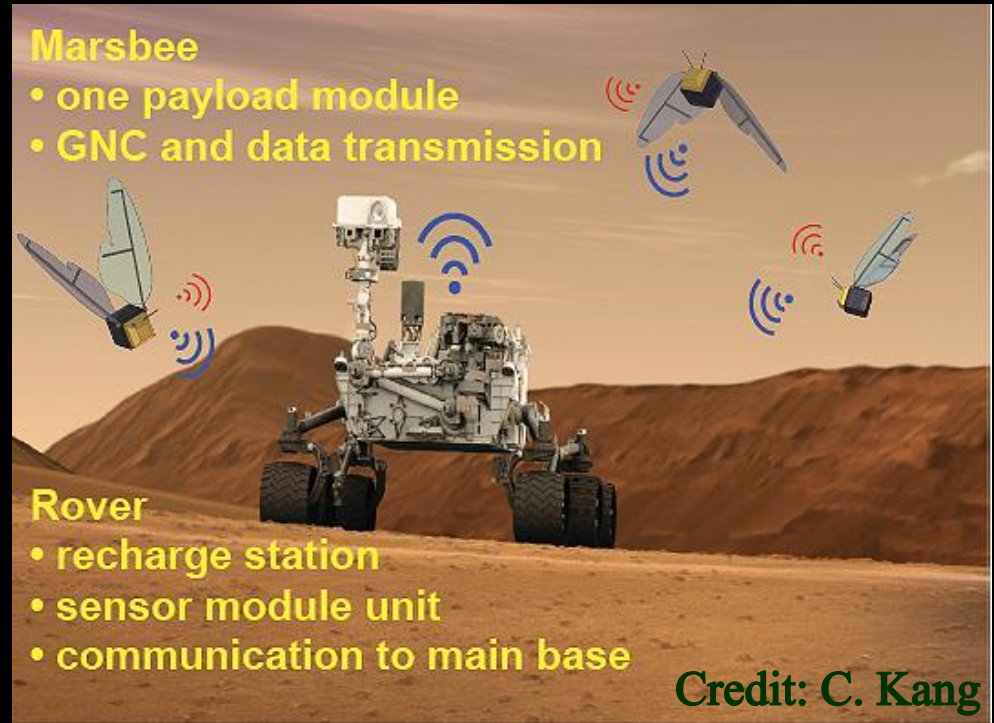
觀察生物



解析原理



模擬/應用



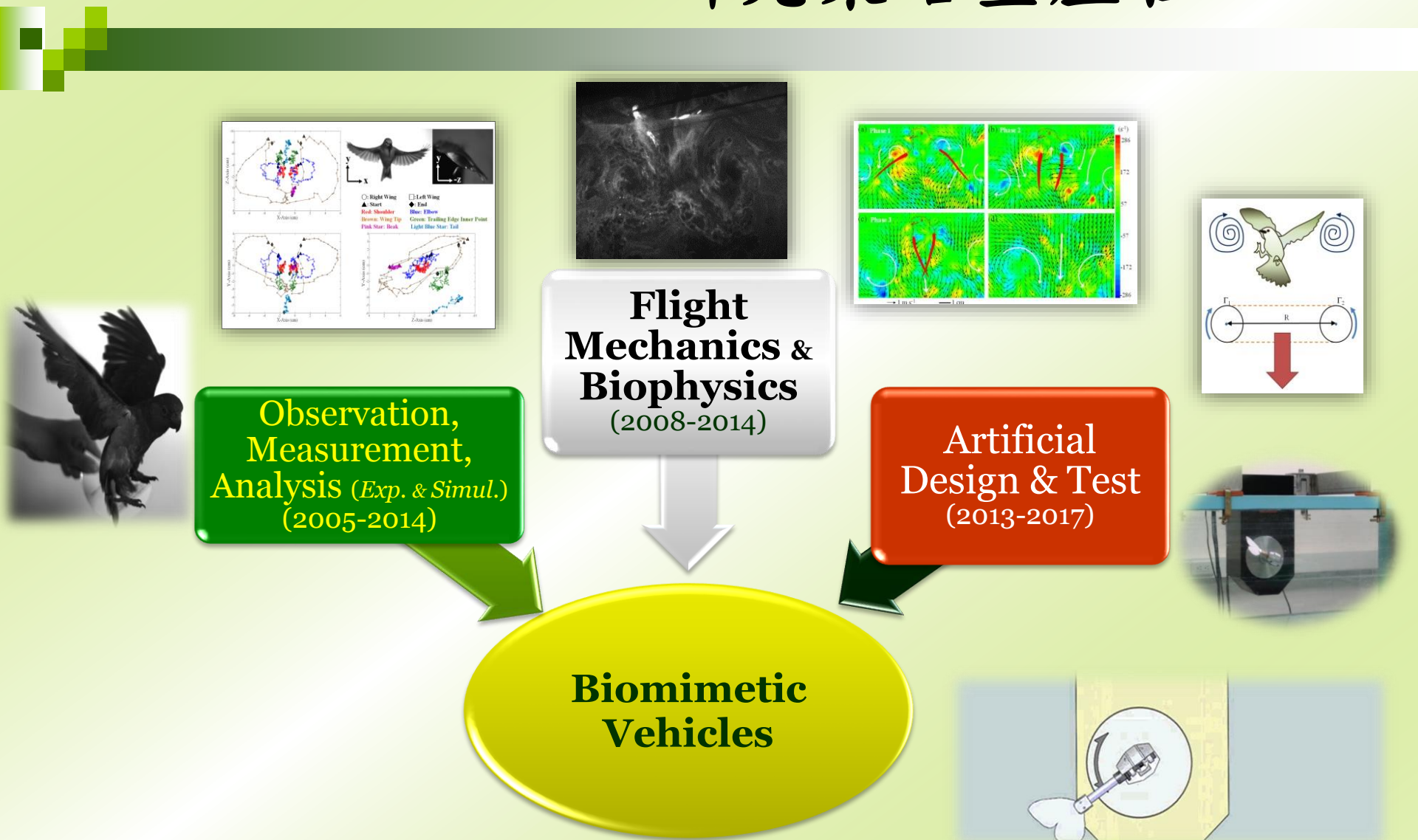
目的：從生物的飛行尋找能幫助人類開發下一代飛行器的靈感

應用：微飛行器開發 (MAV, Micro Air Vehicle, DARPA, 2005)

DARPA, 2011 *DARPA Nano Air Vehicle (NAV) program*



# Beam Lab 研究策略暨歷程



從**生物智慧**的觀點，可運用於具前瞻性的**高雷諾數懸停撲翼式飛行器**之設計，有效提升其飛行穩定性與操控性。

# 昆蟲飛行 why?

## 昆蟲 vs. 飛機與直升機

1. 拍撲翼機動性高，操縱靈活，可在短時間內改變方向（可瞬間產生相當自身體重10倍的升力，並在2~3週期內轉換方向）；然而飛機、直升機轉換方向需要較長的時間。
2. 定翼機與旋翼機藉由 Kutta condition 產生升力，而拍撲翼除了 Kutta condition 外，還有翅膀加速和減速所產生的暫態效應，分別為翼前緣渦漩貼附、尾流捕獲、附加質量效應、旋轉環流量效應。透過這些暫態效應，昆蟲可以用很小的功耗產生很大的升力，例如蝴蝶的長途遷徙（帝王斑蝶可長途遷徙 4000 km、青斑蝶從日本飛到台灣）。
3. 由於 Kutta condition，定翼機與旋翼機由於需要足夠的速度才能建立升力，例如飛機起飛需要很長的跑道做加速；然而昆蟲相反，昆蟲可從靜止狀態做瞬間起飛，如採蜜時，可從一株花朵短距離精準移動到另一株花朵。

## 昆蟲 vs. 鳥類

3. 鳥類飛行時，上拍翅膀會向上拍，會產生負的升力，因此鳥類上拍時會把翅膀蜷縮起來，以降低負的升力。相反地，昆蟲則會以翼展軸做翅膀旋轉動作，透過不斷地翻轉翅膀，使下拍和上拍都能維持正的攻角。因此，昆蟲不論上下拍，都可以產生升力。此外，由於昆蟲的翅膀旋轉機制，使其能有懸停飛行模式，這是一般鳥類無法達成的（鳥類中僅蜂鳥能懸停）。

## 結論

昆蟲多變的飛行模式，機動性高，優越的飛行性能，使其成為近十年來微飛行器發展的主流。其微小的體積更適合運用於複雜地形探勘、救災，以及居家防護照顧上。



# 蝴蝶飛行為何非要搖擺？



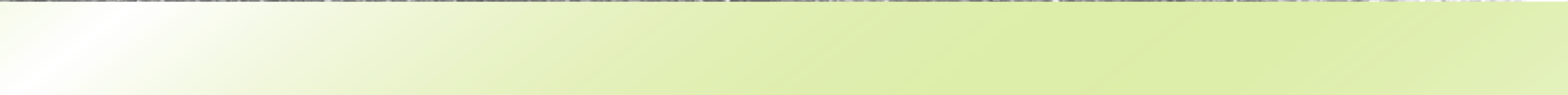
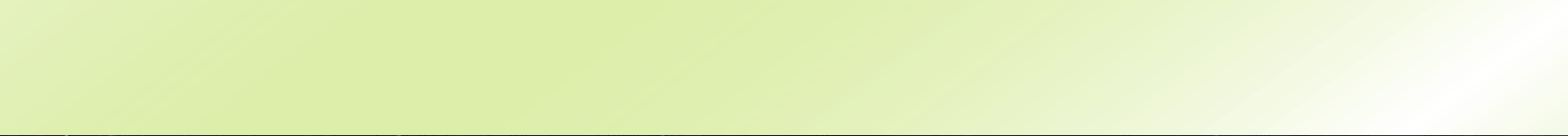
- wing motion
- abdomen motion

[https://www.youtube.com/watch?v=D6WbyC\\_f8ak](https://www.youtube.com/watch?v=D6WbyC_f8ak)

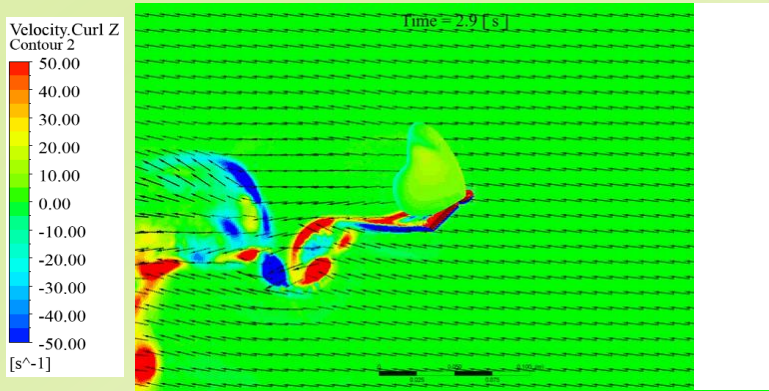


# 枯葉蝶是演化之漏網品種？

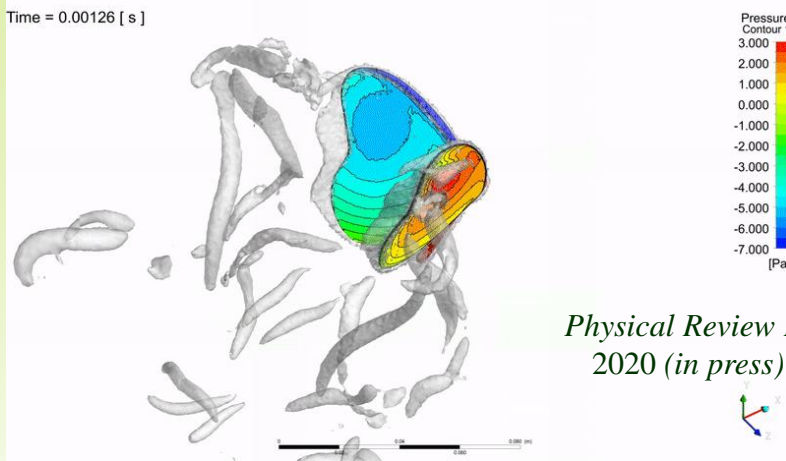




# 三維數值分析 - 流場、參數分析

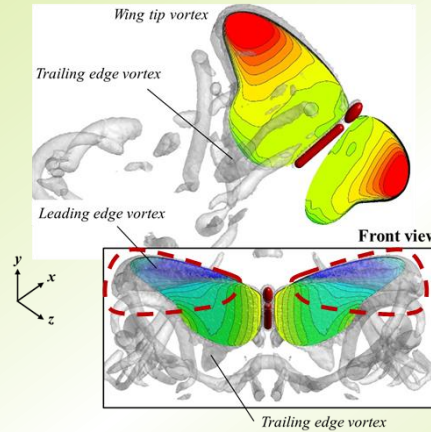


Orientation of downwash airflow.

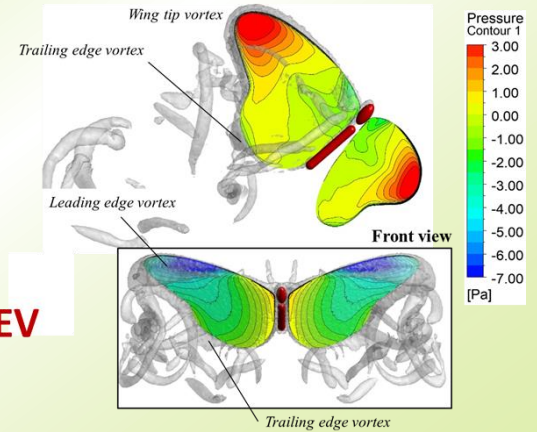


Physical Review E, 2020 (in press)

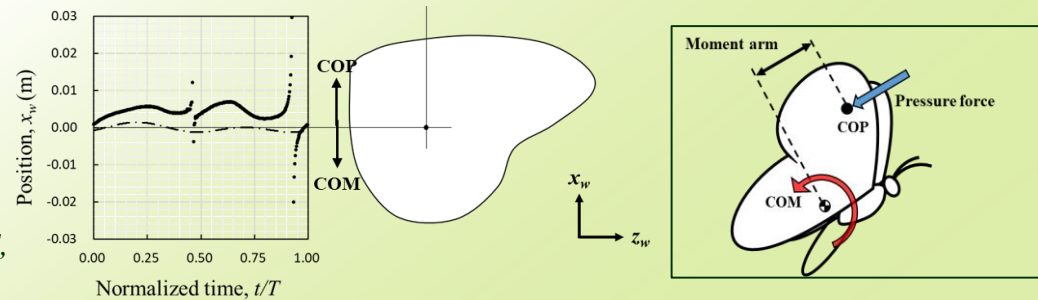
(a)  $\tau = 0.1$  (RM),  $t/T = 0.8$  (upstroke)



(b)  $\tau = 0.5$  (OP),  $t/T = 0.8$  (upstroke)



Enhancement of leading-edge vortex (LEV). The vortex is identified by Q-criterion with  $Q = 30450 \text{ s}^{-2}$ .

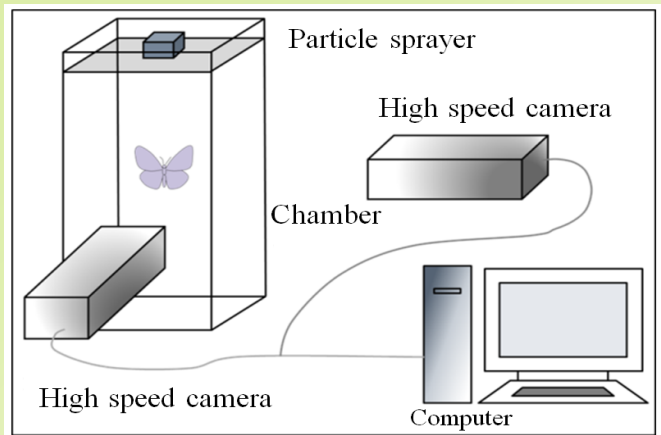


Location of the center of pressure (COP) and the center of mass (COM).



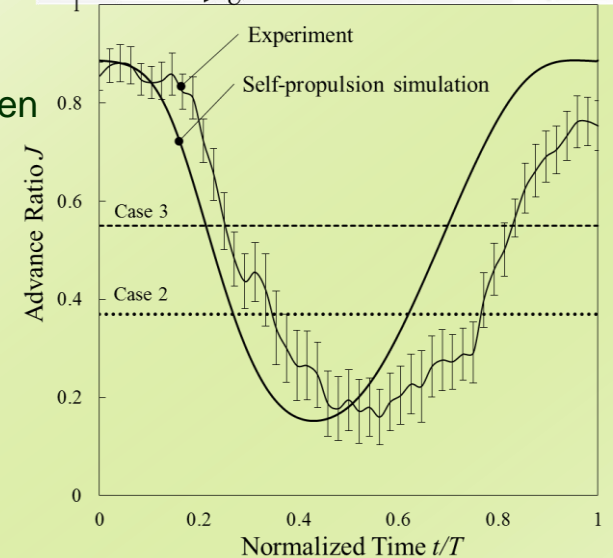
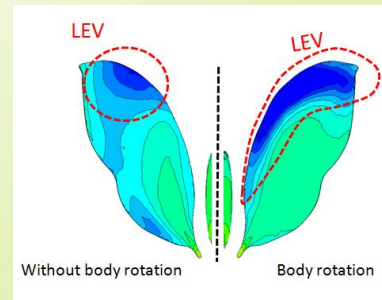
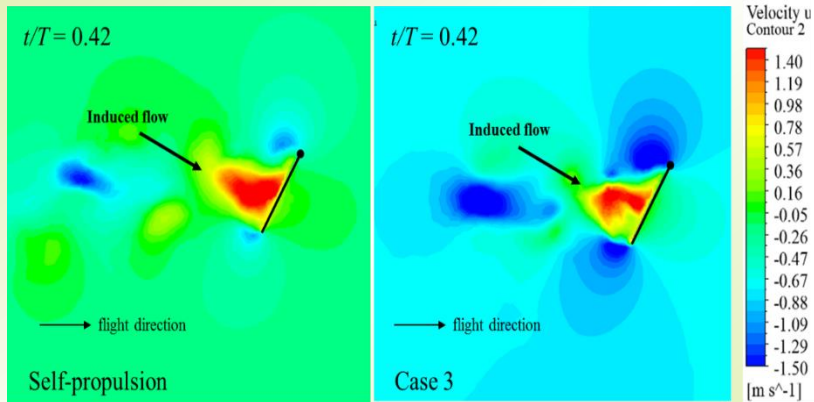
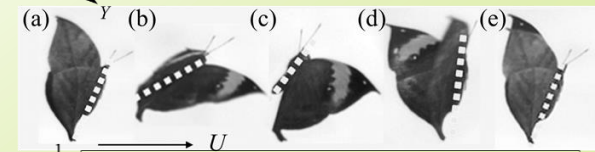
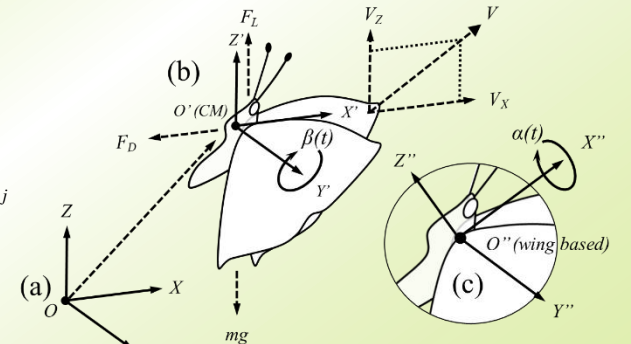
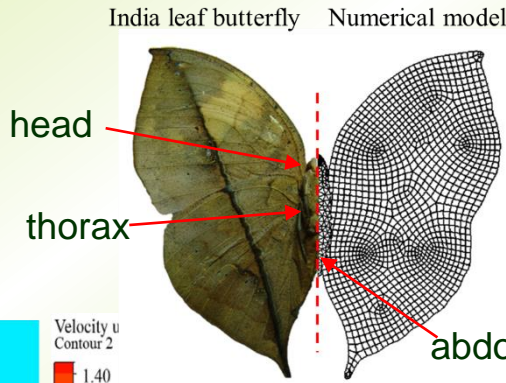
# Enhanced thrust and speed revealed in the forward flight of butterflies with transient body translation (枯葉蝶)

Y. H. Fei (費約翰) and J. T. Yang\* (楊鏡堂), *Physical Review E*, Vol. 92, No. 033004, 2015



$$\frac{\partial u_{f,j}}{\partial x_j} = 0$$

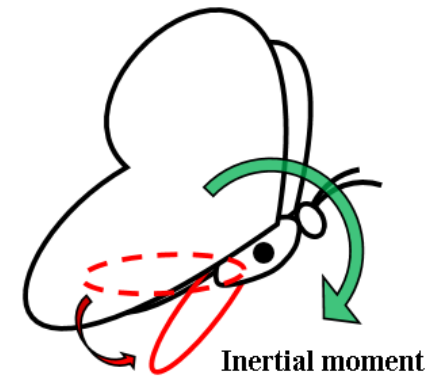
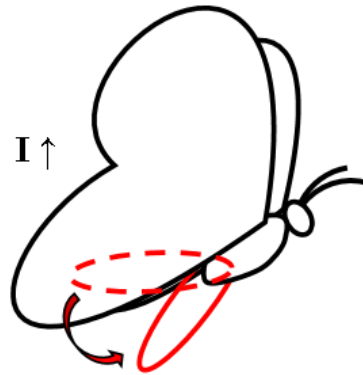
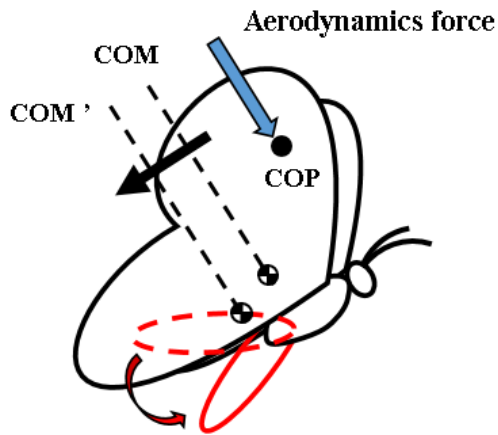
$$\rho_f \left( \frac{\partial u_{f,j}}{\partial t} + u_{f,j} \frac{\partial u_{f,i}}{\partial x_j} \right) = -\frac{\partial p_j}{\partial x_j} + \mu \frac{\partial^2 u_{f,i}}{\partial x_j^2} + \rho_f f_{f,j}$$



# 腹部擺動之效用

Adding abdominal motion

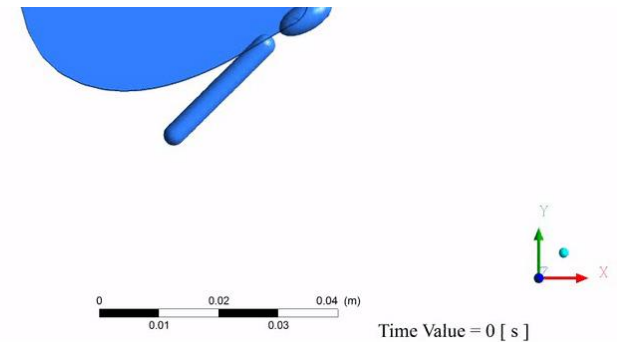
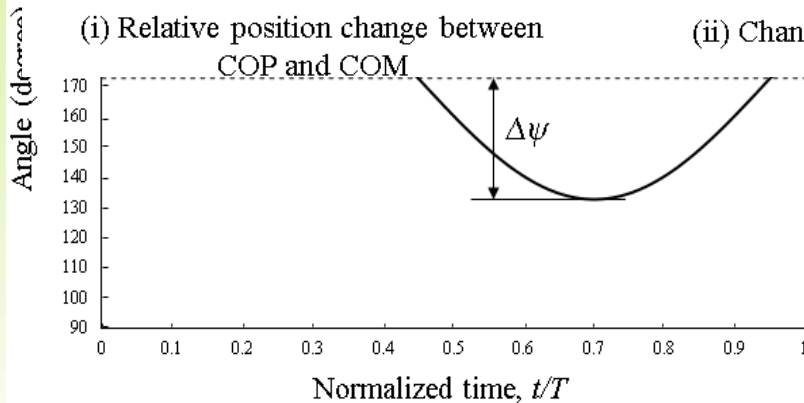
$$\psi(t) = 172.5^\circ + \Delta\psi \cos\left(2\pi\frac{t}{T} - 2\pi\tau\right)$$



(i) Relative position change between COP and COM

(ii) Change of moment of inertia

(iii) Generation of inertial moment



# 搖擺之啟發



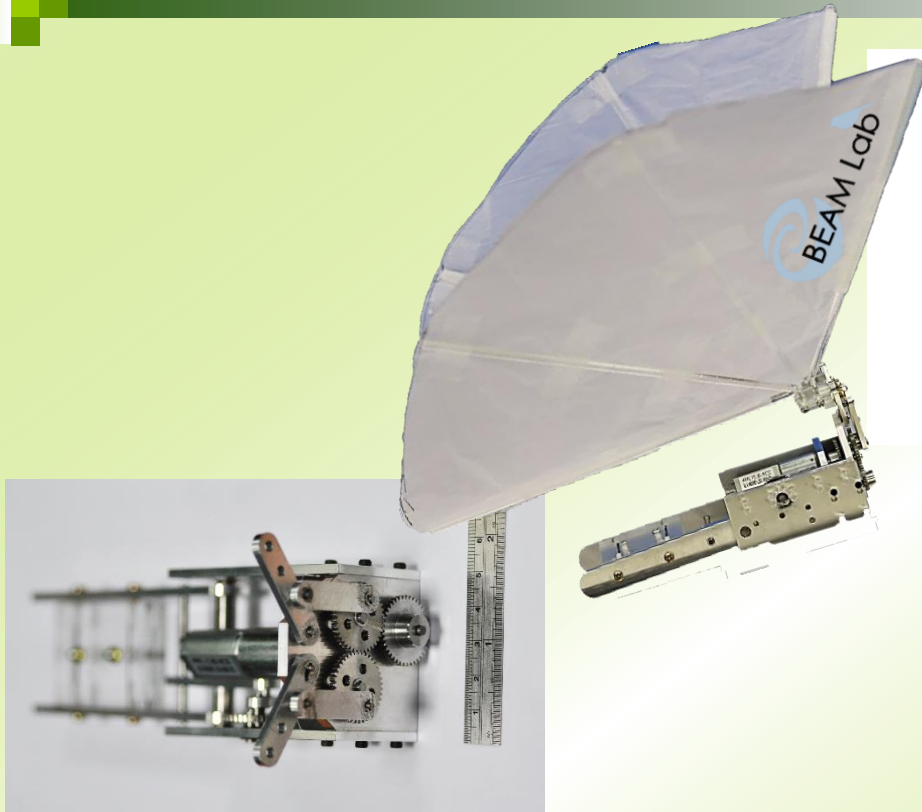
腹部擺動可以從(i)改變質量中心位置、(ii)產生慣性力矩與(iii)改變轉動慣量，三個方向影響俯仰角。其中，慣性力矩的影響最大，腹部擺動產生的慣性力矩與空氣動力矩的數量級相同。

腹部擺動可產生顯著的慣性力矩，大小與空氣動力矩數量級相同，且可抑制蝴蝶的俯仰角，增加飛行的穩定性。真實蝴蝶的擺動動作可降低 20 % 的平均俯仰角加速度，而若以擺動振幅  $40^\circ$ 、相位差 0.9 時，更可降低 60 %。

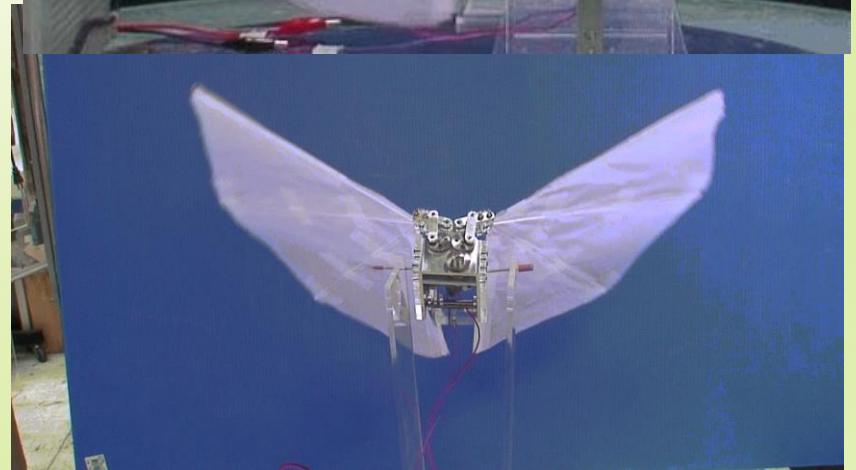
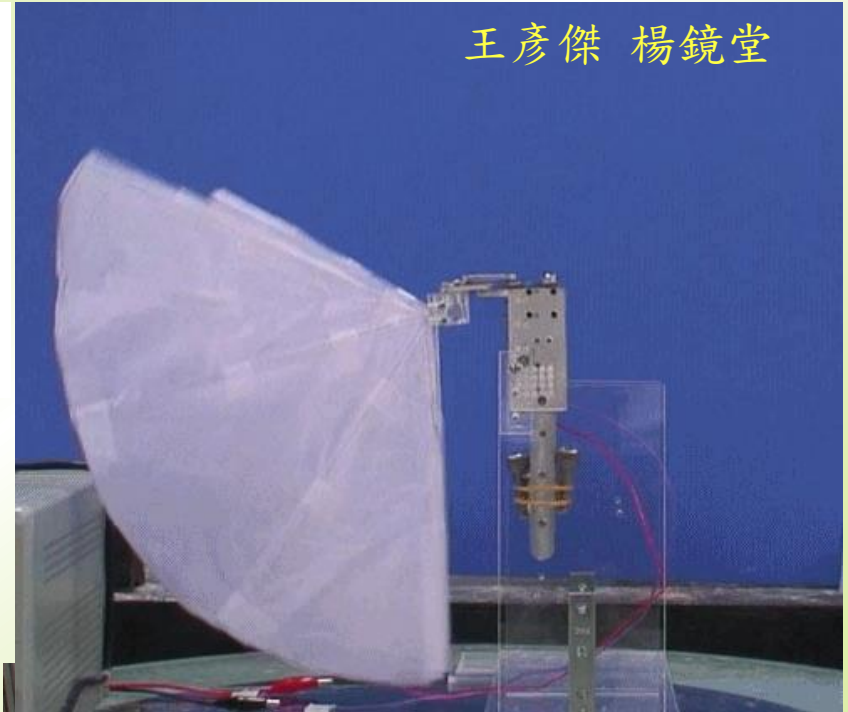
利用串聯 PD 控制，配合不同的目標函數控制腹部動態，可使蝴蝶飛出不同的軌跡。有別於先前研究，腹部擺動振幅小、消耗功率低，利用腹部擺動來操控飛行在應用上是可行的。



# Beam Lab Butterfly-II

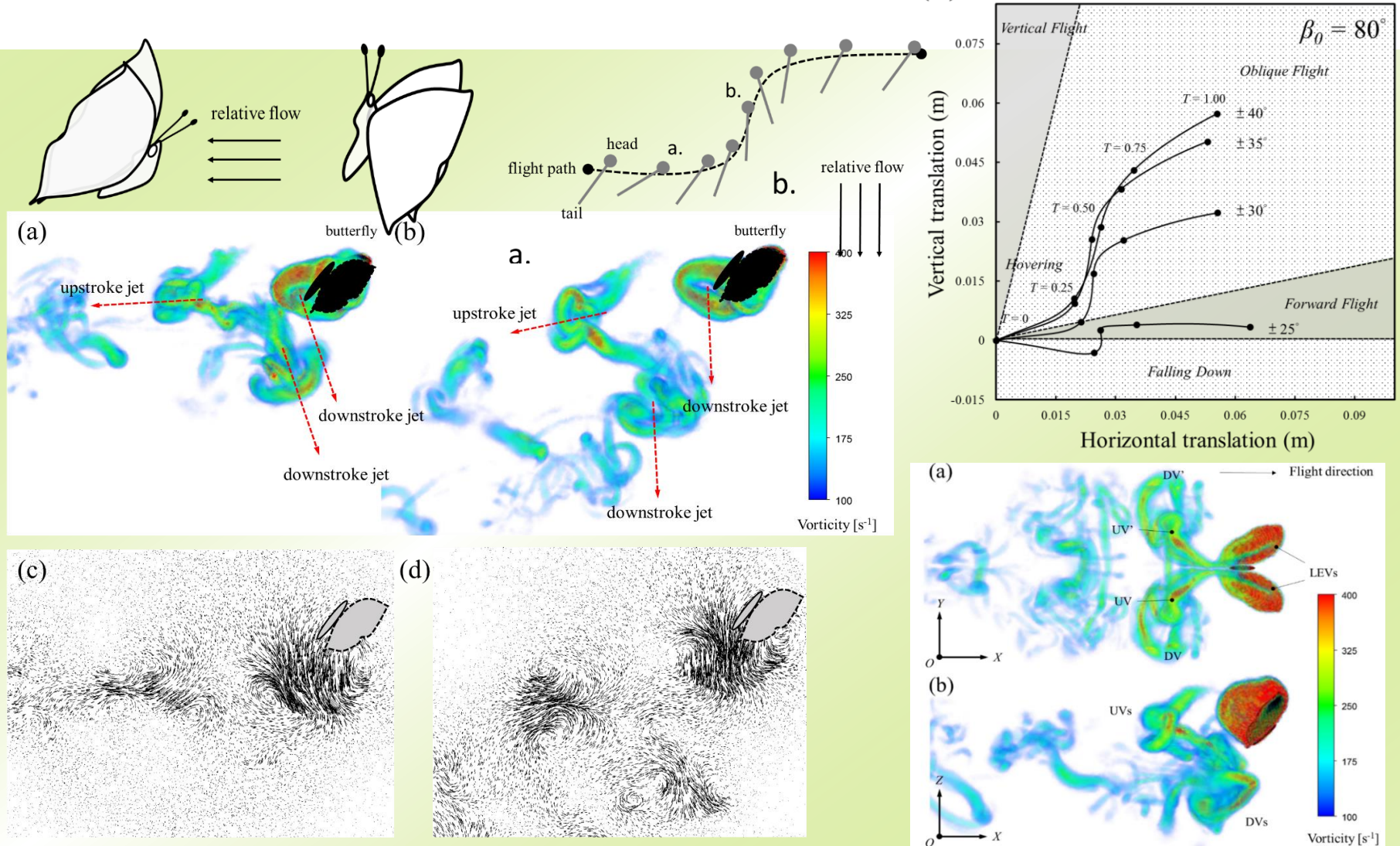


size: 5 cm × 16 cm × 3.5 cm  
weight: 330 g  
abdomen angle:  $-5^{\circ} \sim 30^{\circ}$   
flapping angle:  $55^{\circ} \sim -10^{\circ}$



# Importance of Body Rotation during the Flight of a Butterfly

Y. H. Fei (費約翰) and J. T. Yang\* (楊鏡堂)  
*Physical Review E*, Vol. 93, 003100, 2016

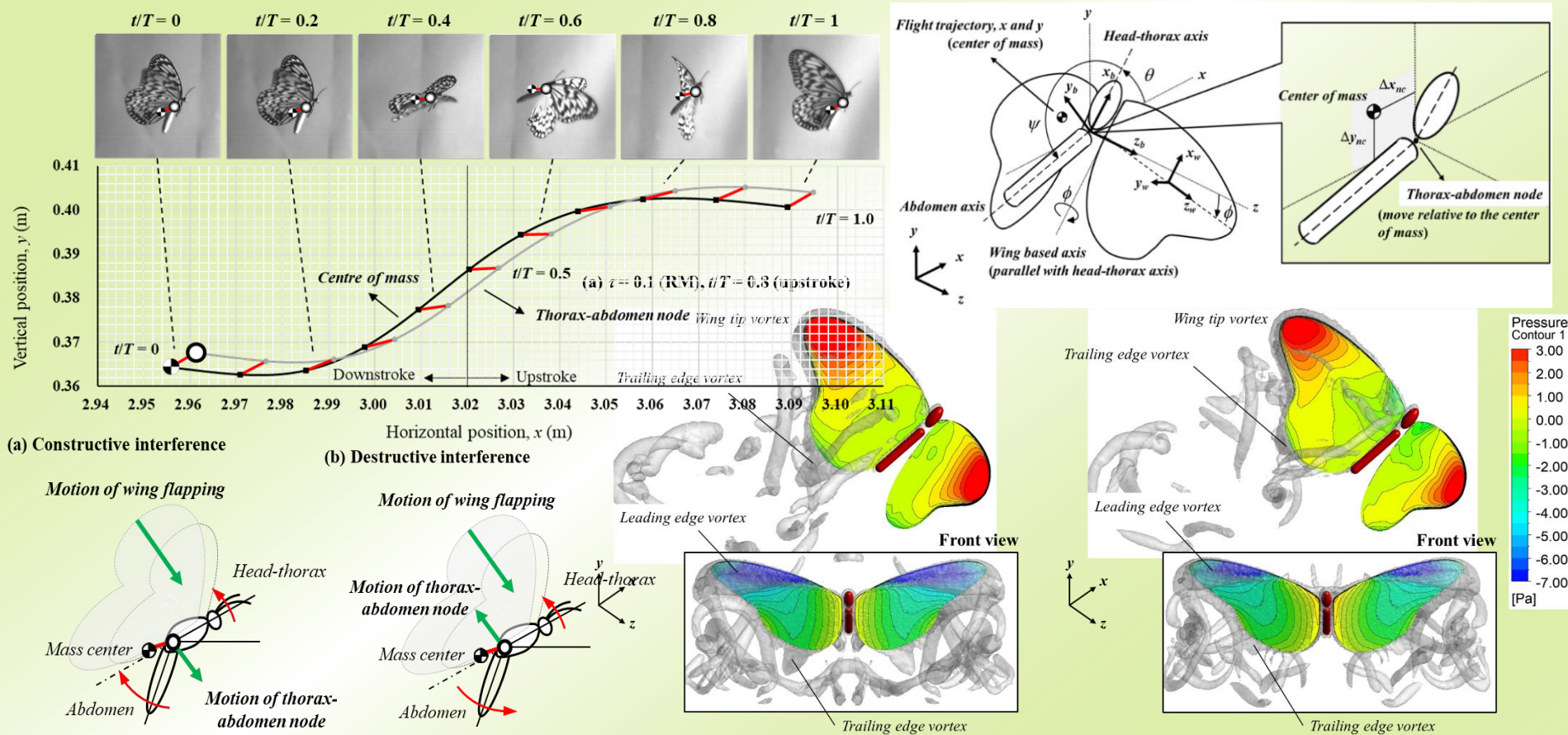




# Enhanced lift and thrust via the translational motion between the thorax-abdomen node and the center of mass of a butterfly with a constructive abdominal oscillation

Sheng-Kai Chang (張勝凱), Yu-Hsiang Lai (賴渝翔), You-Jun Lin (林有駿), Jing-Tang Yang (楊鏡堂)\*

*Physical Review E*, 2020 (in press)

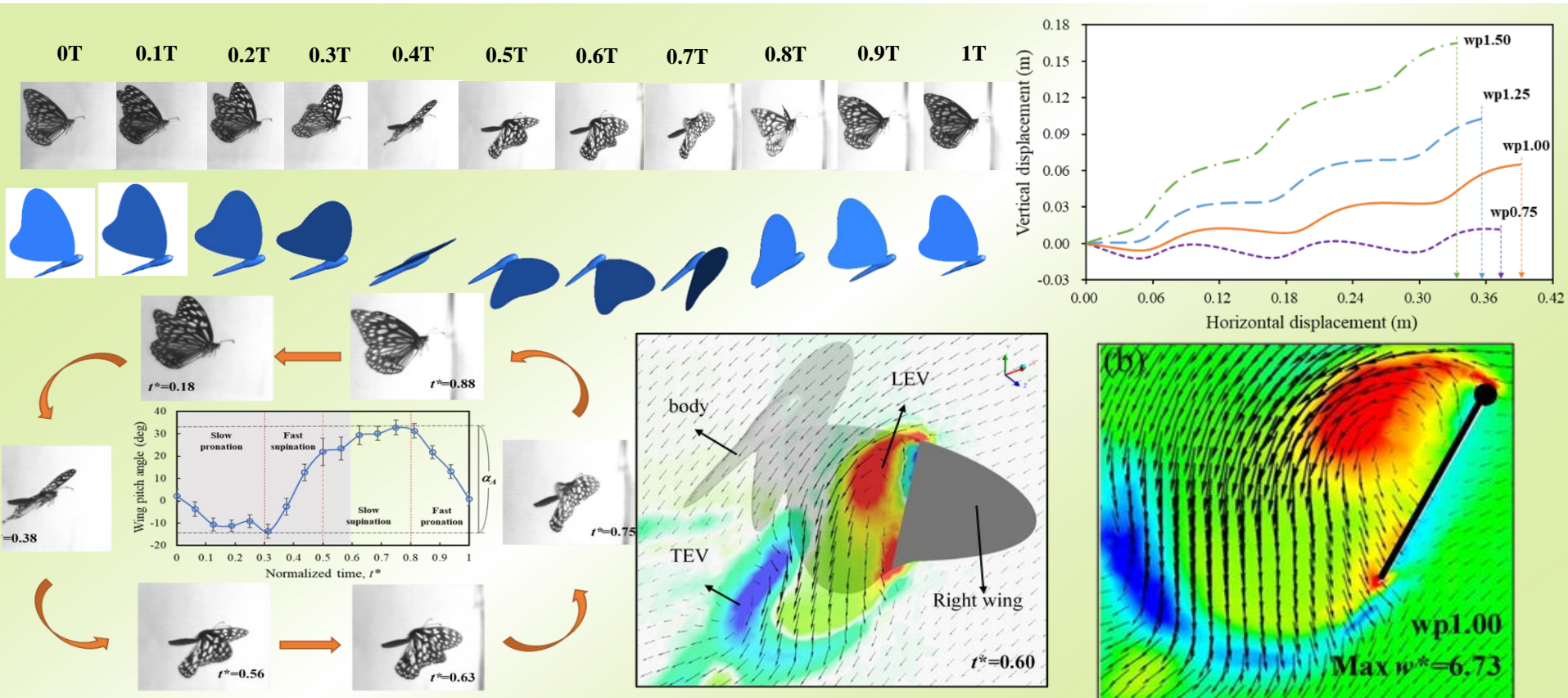


The presented mechanism reveals the effect of abdominal oscillation on coupled wing-body undulation and the resulting aerodynamic force in the flight of butterflies.

# The restrained wing-pitch angle of butterfly (*Tirumala septentrionis*) for Forward Propulsion

You-Jun Lin (林有駿), Sheng-Kai Chang, Yu-Hsiang Lai, Jing-Tang Yang (楊鏡堂)\*

*submitted to J. Royal Society Interface, 2020*



From an analysis of real flying butterflies, we reveal that a butterfly generally flies in a small amplitude of wing-pitch angle in forward flight as compared with other insects. We conclude that a butterfly tends to fly with small  $\alpha_A$  to ensure that the thrust force is not deteriorated.



# 為何研究豆娘？

- 觀察相似物種豆娘與蜻蜓，應用不同翅膀相位差的懸停動態，深入了解不同翅型特徵及前後翅膀交互作用對飛行表現的影響，並探討兩者分別相應於前翅領先及後翅領先相位條件下之飛行策略，以供將來四翼微型飛行器設計參考。



dragonfly



damselfly

## Red Percher

(*Neurothemis ramburii*)



## Formosan Jewelwing

(*Matrona cyanoptera*)



- Animalia
- Arthropoda
- Insecta
- Odonata

- Anisoptera
- Libellulidae
- *Neurothemis*
- *N. ramburii*

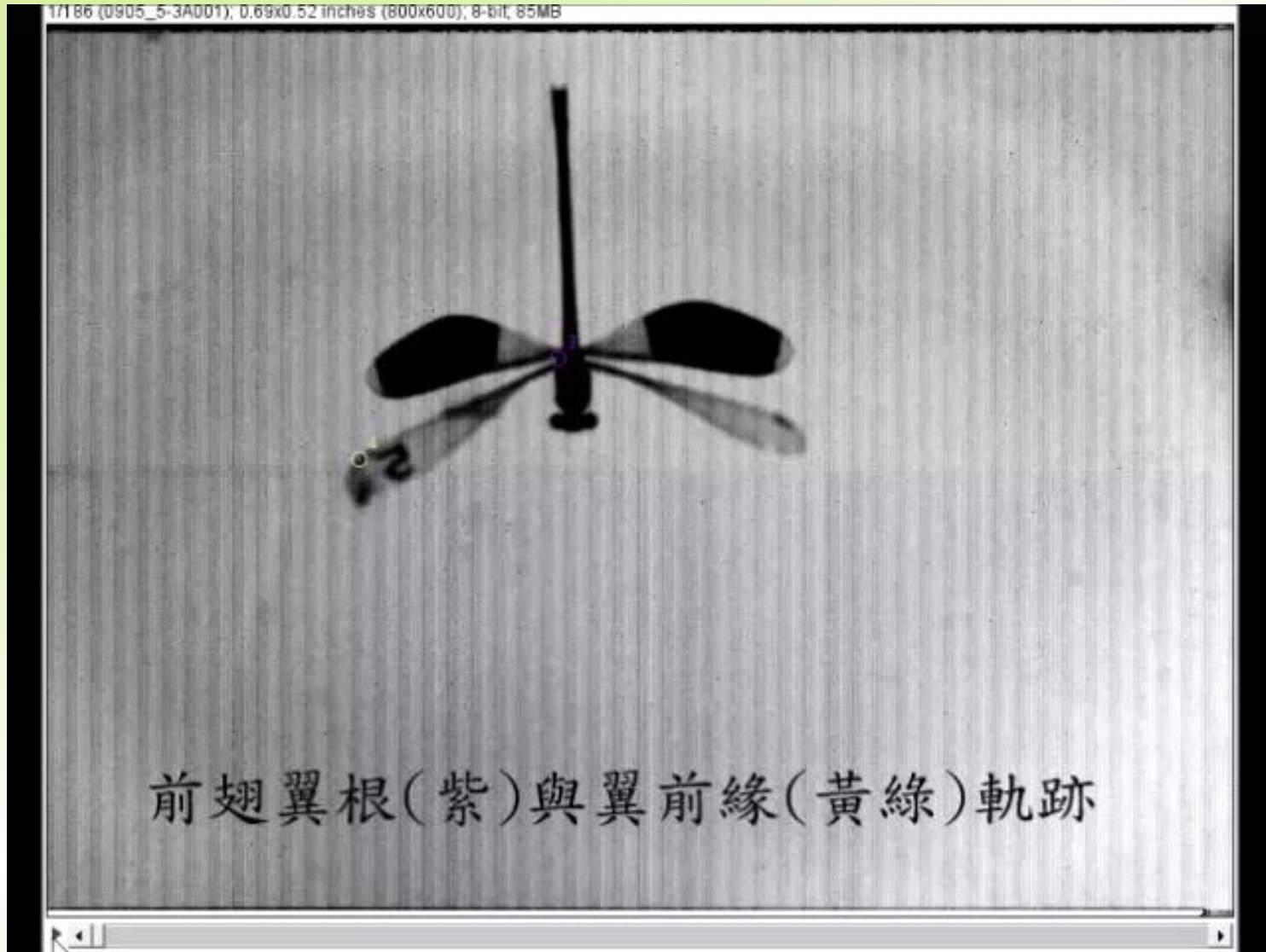
- Zygoptera
- Calopterygidae
- *Matrona*
- *M. cyanoptera*

- Body length : 4.13 cm
- Wing length : 3.27 cm
- Forewing chord length : 0.81 cm
- Hindwing chord length : 1.11 cm
- Weight : 0.16 g
- Flapping frequency: 33.02 Hz

- Body length : 6.24 cm
- Wing length : 4.19 cm
- Wing chord length : 0.94 cm
- Weight : 0.14 g
- Flapping frequency: 14.33 Hz

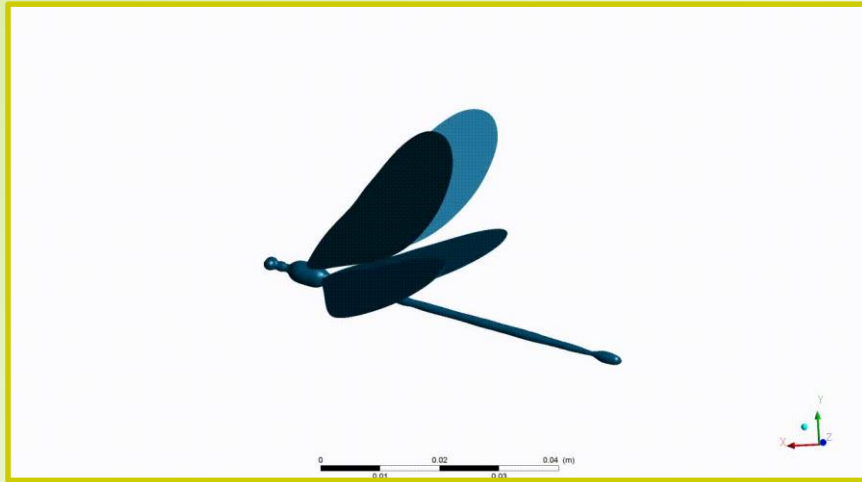


# 使用生物真實動態模式之數值模擬分析



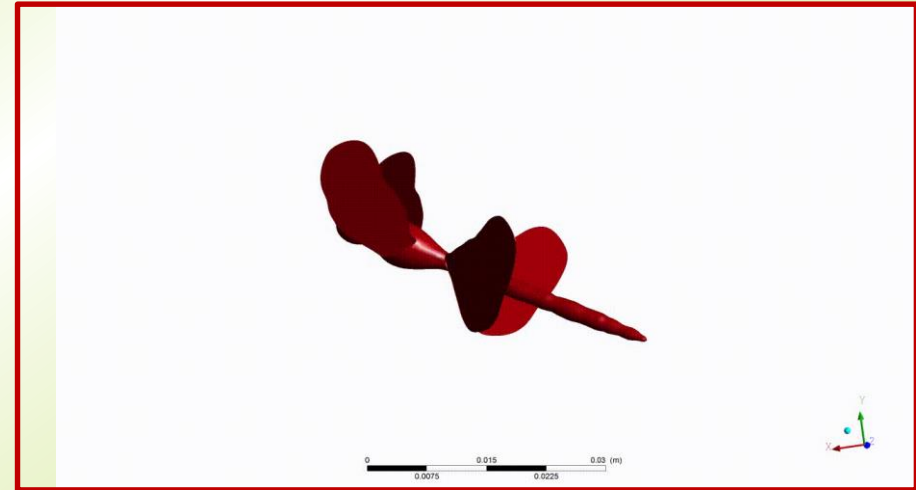
# 使用生物真實動態模式之數值模擬分析

- Simulation motion of **damselfly**



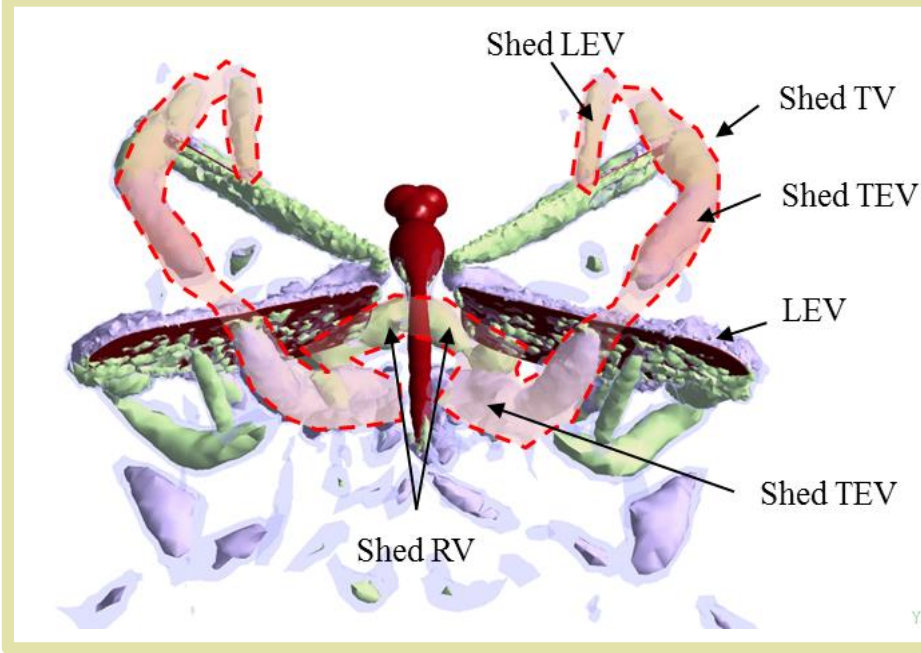
- Average vertical force produced in a stroke cycle = 1.62 mN (about 112 % weight of damselfly)

- Simulation motion of **dragonfly**

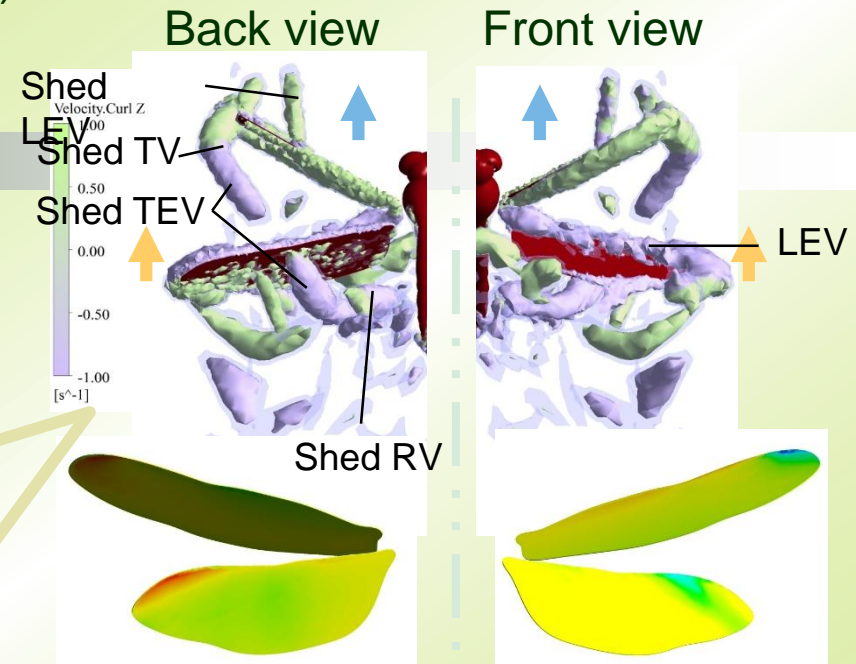


- Average vertical force produced in a stroke cycle = 1.46 mN (about 94 % weight of dragonfly)

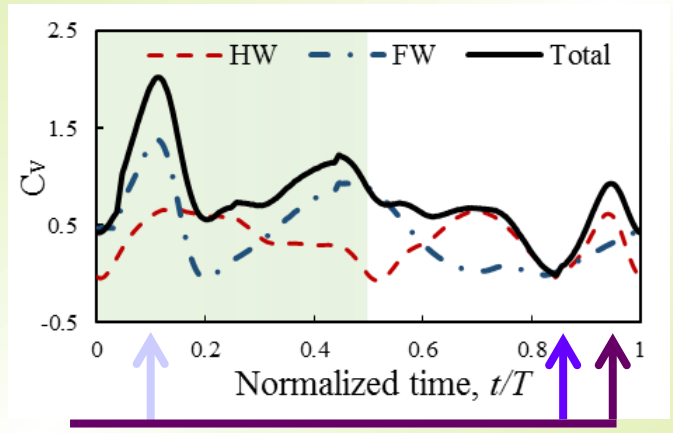
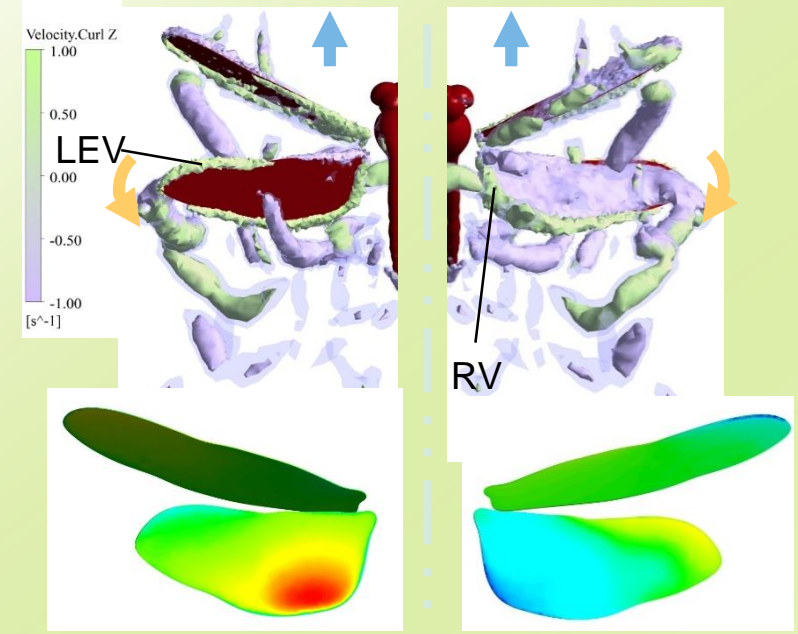
# 蜻蜓之飛行流場



(b) Normalized time = 0.85



(c) Normalized time = 0.95



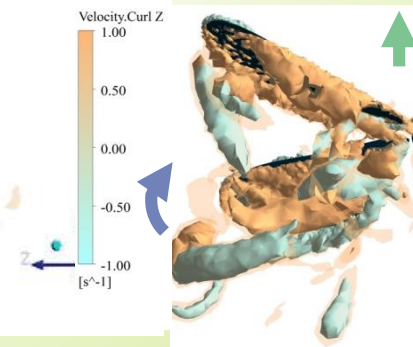
# Flow Structure of Damselfly

Front view

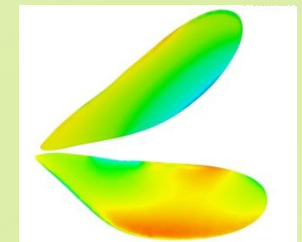
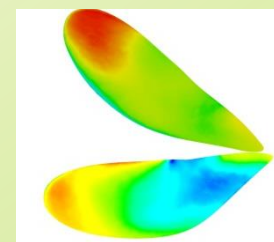
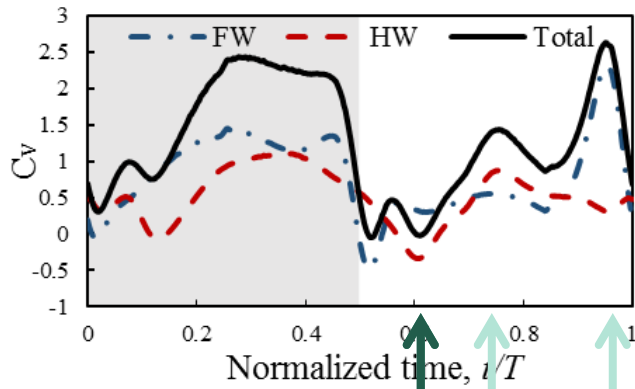
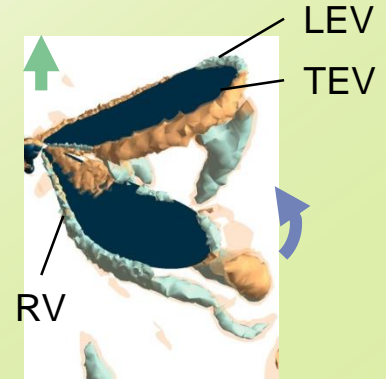


(a) Normalized time = 0.61

Back view



Front view



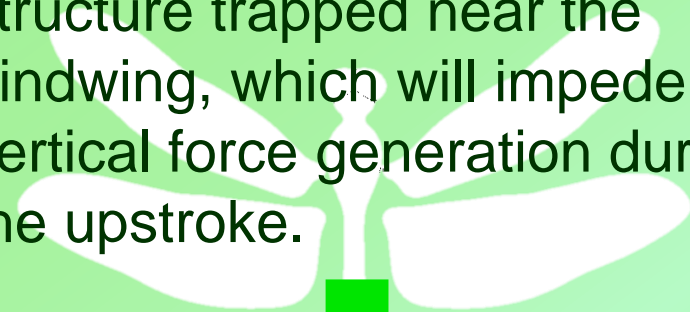


# 四翼飛行之策略 — Flight Strategy

## dragonfly

### Red Percher

- The dragonfly's shed root vortex form a strong vortex structure trapped near the hindwing, which will impede the vertical force generation during the upstroke.

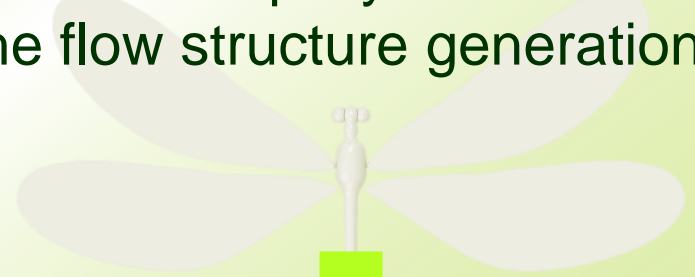


- Hovering with high rotation amplitude and longer wing rotation phase to help the root vortex separate from wing surface.

## damselfly

### Formosan Jewelwing

- The root vortex of the damselfly detaches rapidly and little affect the flow structure generation.

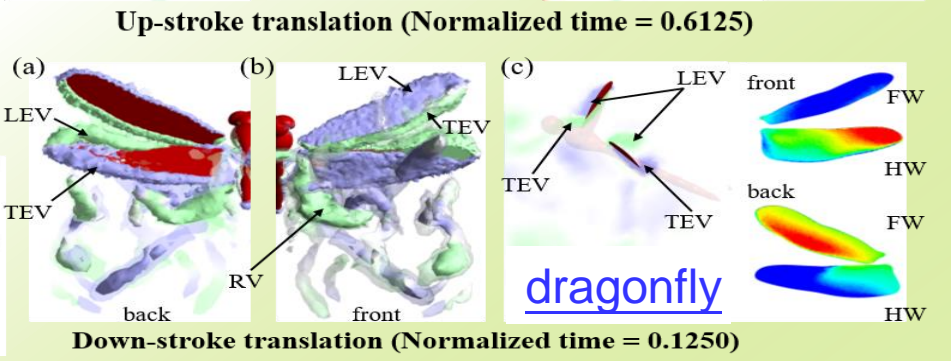
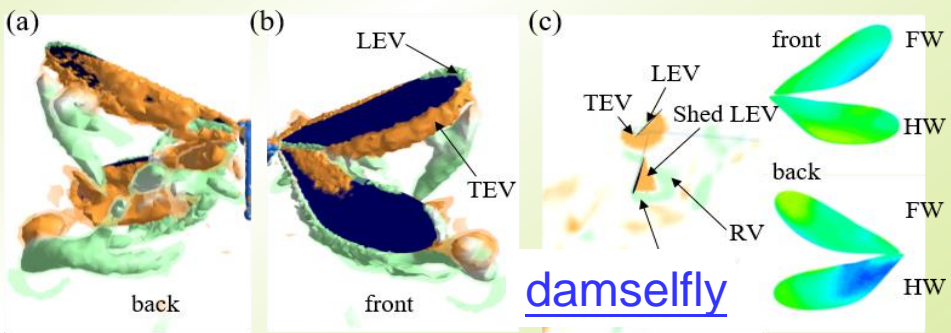
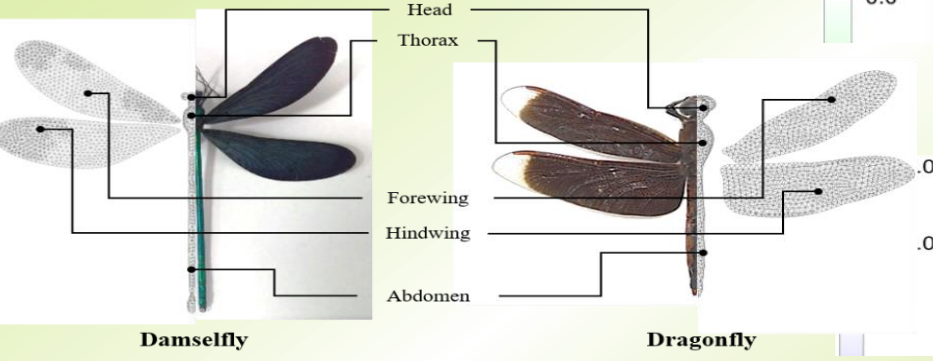
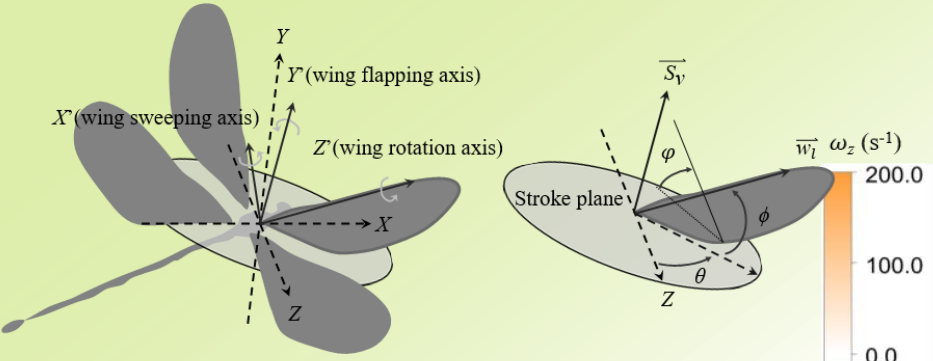


- Hovering with higher flapping amplitude and longer wing translation phase to obtain steady vertical force generation.

# Effects of phase lag on the hovering flight of damselfly and dragonfly

Pei-Yi Zou (鄒佩沂), Yu-Hsiang Lai (賴渝翔), Jing-Tang Yang (楊鏡堂)\*

*Physical Review E*, Vol. 100, 063102, 2019 (December)

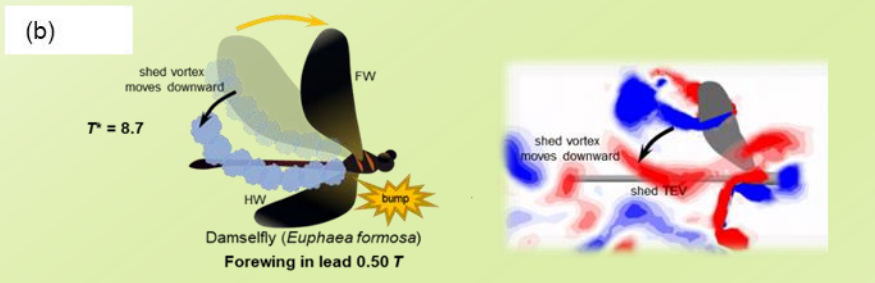
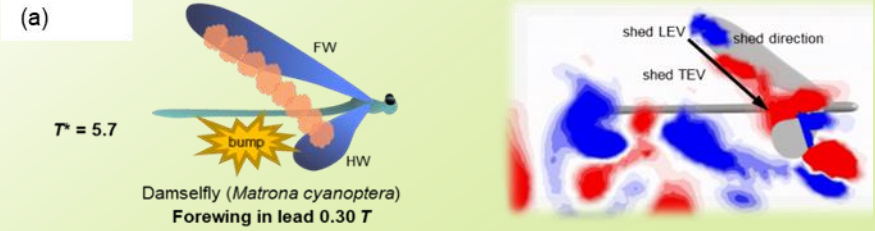
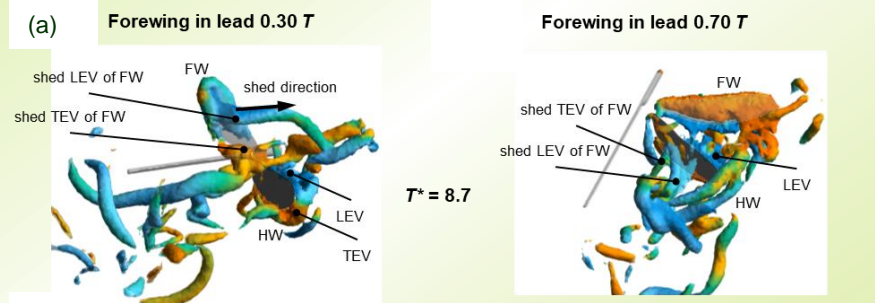
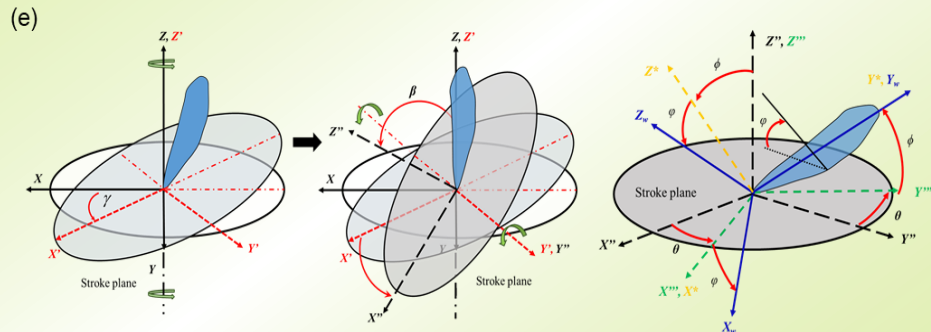
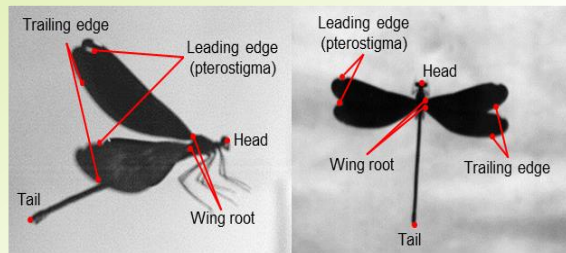
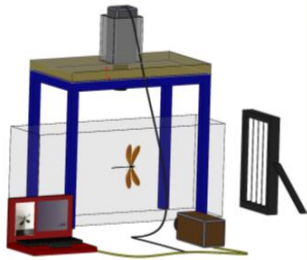
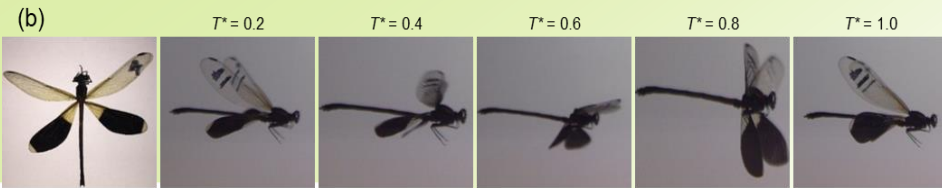
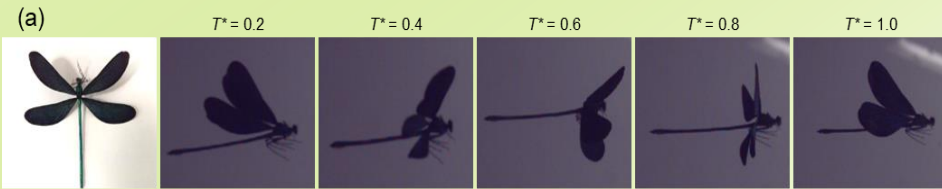


In this work we studied the differences in flight kinematics and aerodynamics that could relate to differences in wing morphologies of a dragonfly and a damselfly. These species of Odonata insects developed varied hovering strategies to fit their distinct biological morphologies.

# Effect of wing-wing interaction coupled with morphology and kinematic features of damselflies

Y. H. Lai (賴渝翔), Y. J. Lin (林有駿), S. K. Chang (張勝凱), J. T. Yang (楊鏡堂)\*

*Bioinspiration & Biomimetics*, 2020 (in press)

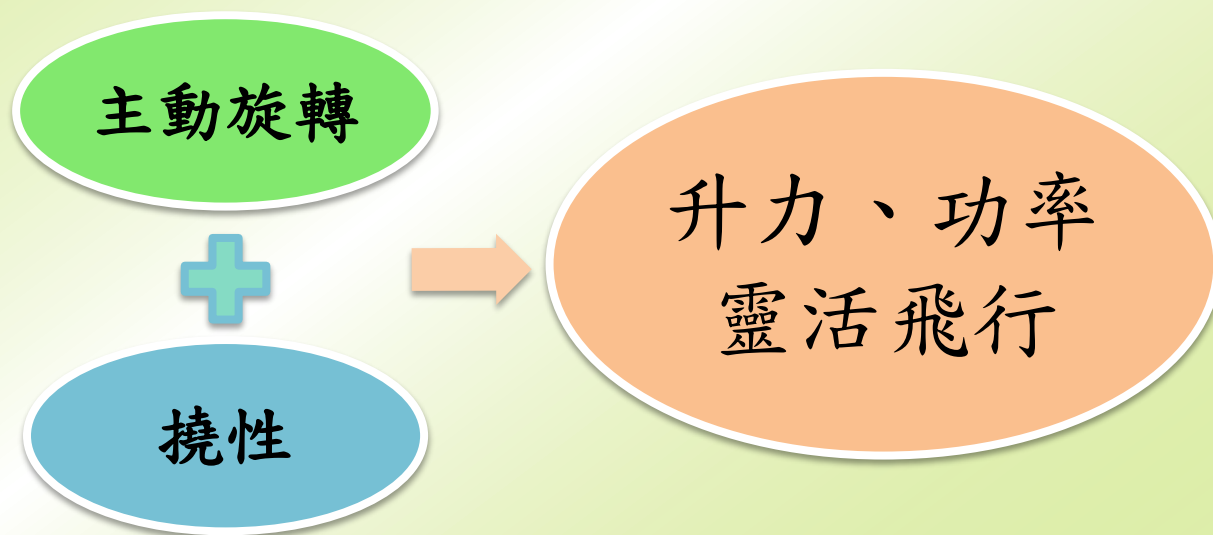




# 短程展望

- 釐清昆蟲在不同飛行模式下之操控機制。
- 利用PIV及3-D數值模擬了解生物特質、飛行流場結構、力矩交互作用。
- 建造與改良具可操控性之仿昆蟲拍撲機構。
- 拍撲機構產生空氣作用力量測與創新設計

以仿大白斑蝶(*Idea leuconoe*)之拍撲機構，探討控制旋轉角主動旋轉及翅膀撓性被動旋轉的有無，以有無主動旋轉及有無撓性相互配合，研究對於前飛升力的影響，提供飛行器設計及飛行策略參考。

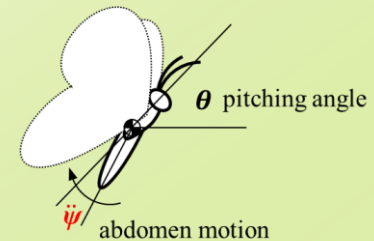
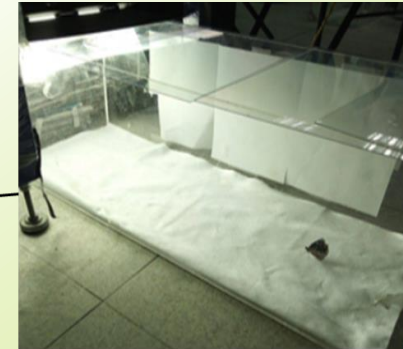
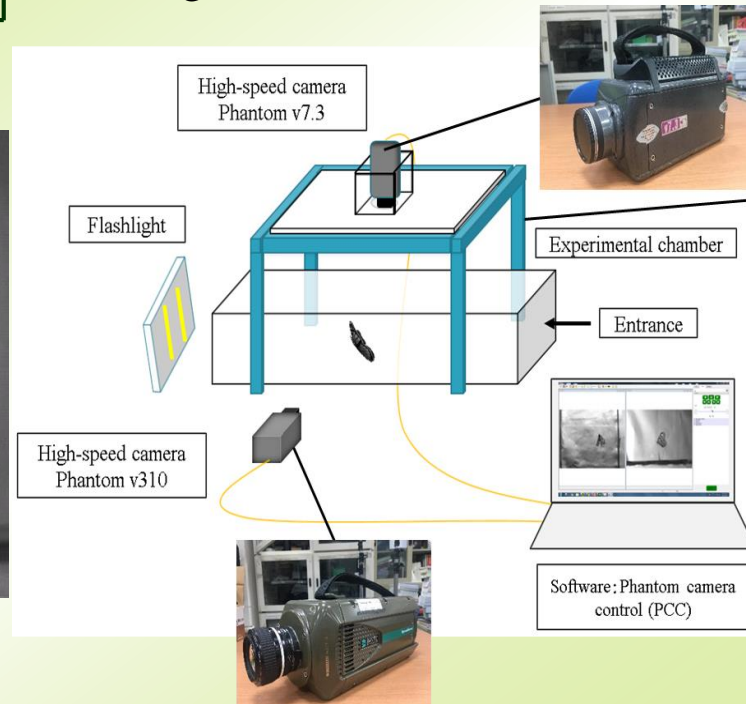


# 觀察與量測

- Generate aerodynamic force
  - Change inertia of a butterfly
- Flight control method



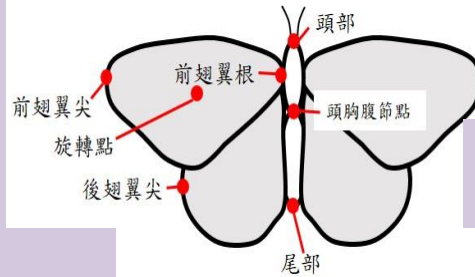
Abdomen motion.



Tracking the flight kinematics of butterflies in experiment.

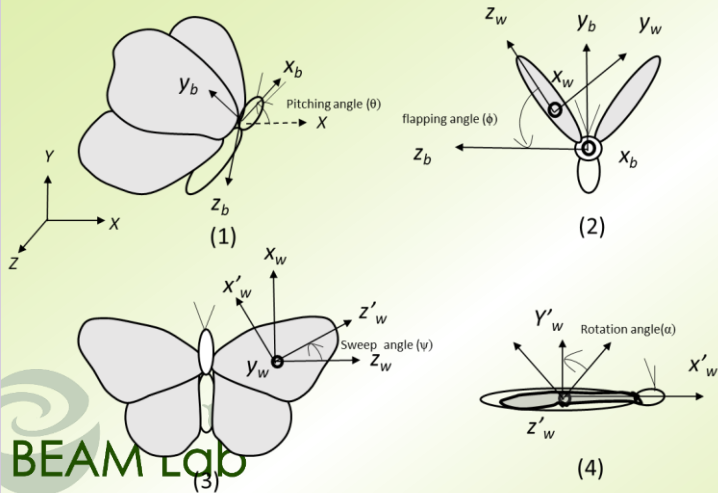


標記之特徵點



側視

角度定義



標點結果



俯視

# 翼面變形效應觀測、驗證假說

實驗系統示意圖  
洪千茵, 碩士論文計畫書, 2020



實驗系統實體圖

以六自由度荷重元測量升阻力示意圖

邱筠雅碩士論文, 2020/07

撓性與旋轉角於大白斑蝶及仿蝴蝶拍撲機構升力之影響

尺寸

翅脈

薄膜

成品

$$\begin{cases} \bar{c} = \sqrt{\frac{f^+}{f}} \bar{c}^+ \\ V = \sqrt{\frac{f}{f^+}} V^+ \end{cases}$$

$\bar{c}^+ = 42.81 \text{ mm}$

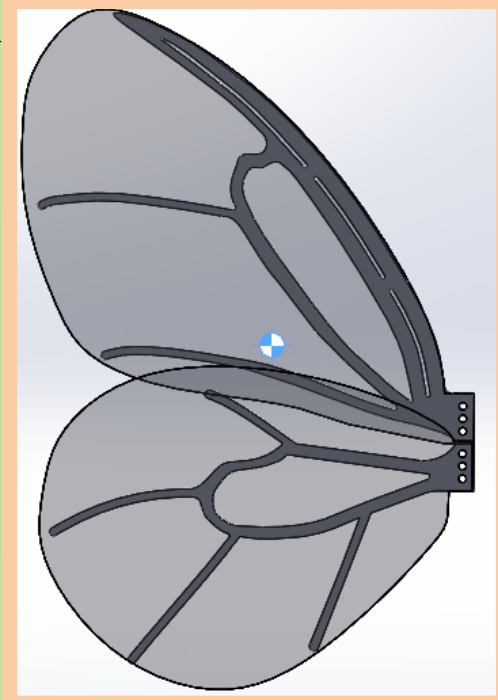
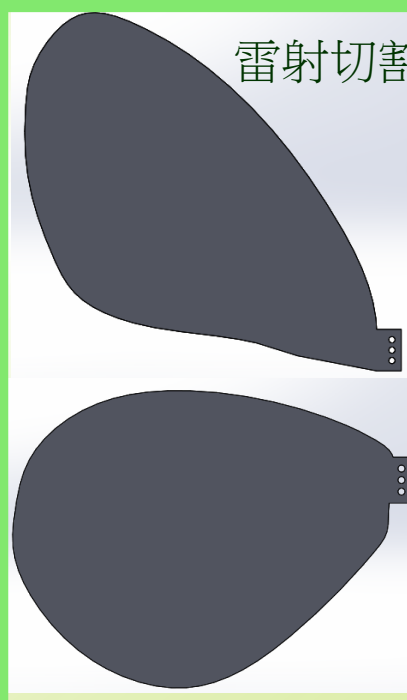
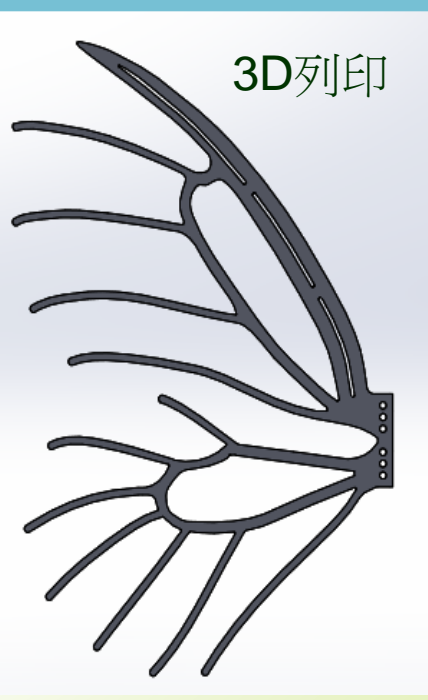
$f^+ = 8.40 \text{ Hz}$

$f = 0.8 \text{ Hz (設)}$

$AR = \frac{S}{\bar{c}} = 1.47$

$S = 203.92 \text{ mm}^2$

BEAM LAB





### 重量問題

翅脈：TPU 2 mm  
薄膜：PC 0.125 mm  
TPU密度：30%



### 剛性問題

翅脈：PLA 0.6 mm  
薄膜：PET 0.075 mm  
PLA密度：30%



### 第一代翅膀

翅脈：PLA 0.6 mm  
薄膜：PET 0.075 mm  
PLA密度：90%



機構設計圖檔

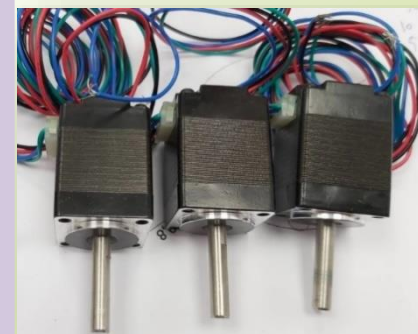
掃掠角  
旋轉角



M10SP-XX45  
(微太科技)

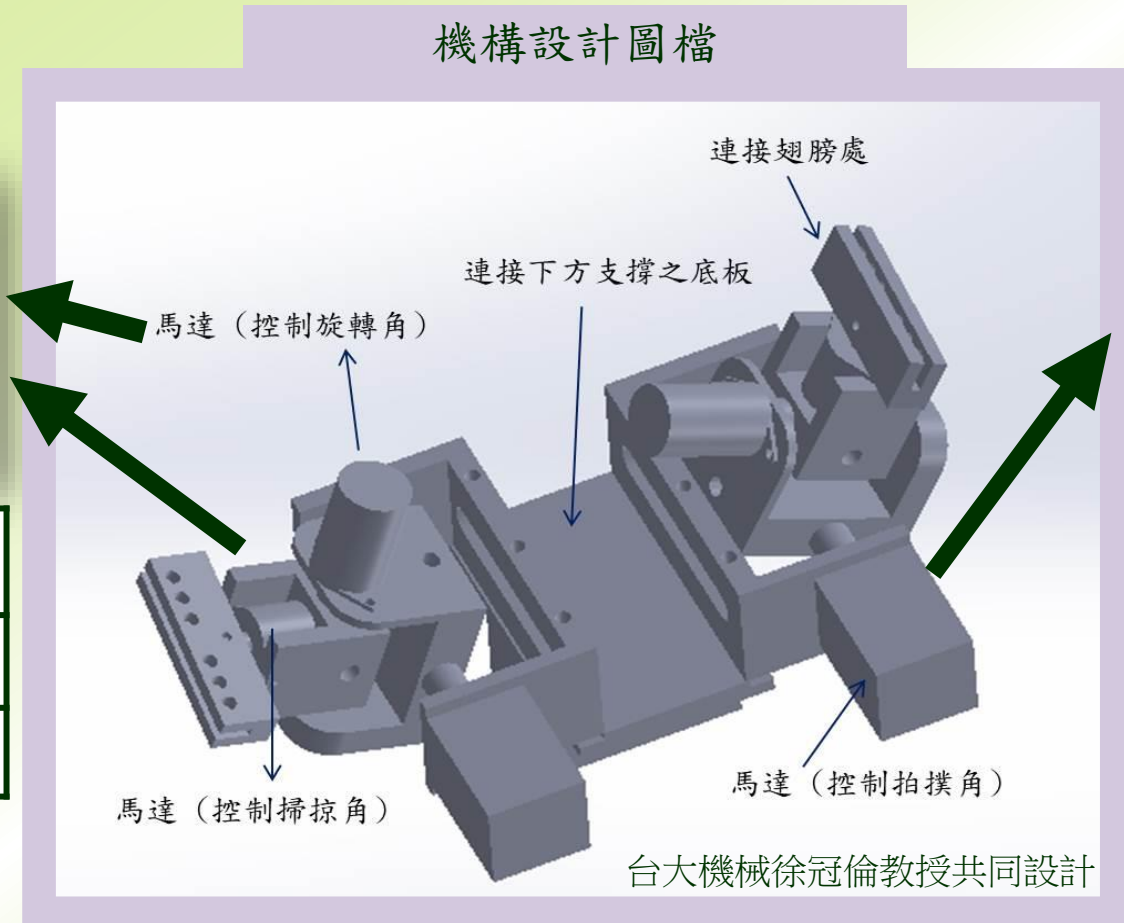
減速比	1.0:93.5
扭矩	17 gf-cm

拍撲角



TS3641N2E3  
單軸步徑馬達

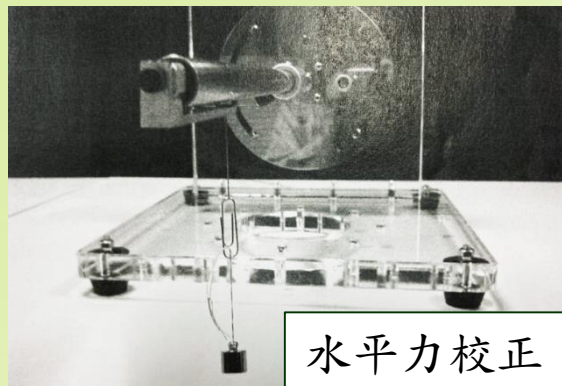
減速比	1.0:21.5
扭矩	0.9 kgf-cm



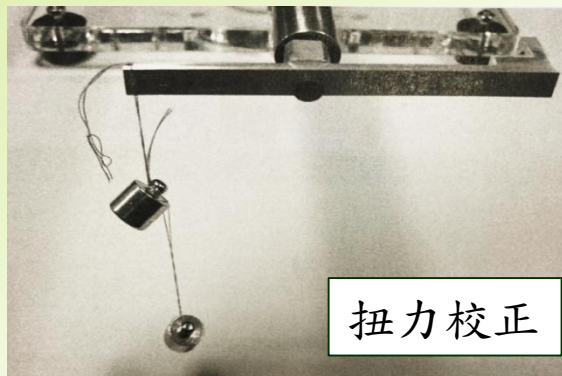
### 六分量平衡儀

校正姿態

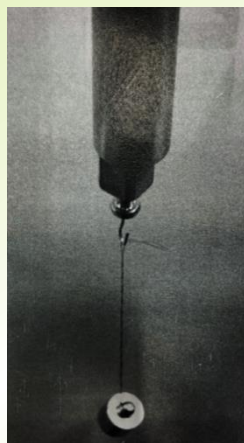
校正重量：迴紋針重、500 mg、5 g、20 g、50 g、100 g



水平力校正



扭力校正



垂直力校正

校正畫面與其矩陣

F1	F1	R1	R2	R3	R4	R5	R6
0.00	-0.0020	0.0459	-0.1245	-0.1343	-2.4347	0.3767	
0.05	-0.0027	0.0458	-0.1257	-0.1341	-2.4342	0.3767	
-0.12	-0.0026	0.0458	-0.1341	-0.1334	-2.4324	0.3764	
-0.13	-0.0024	0.0461	-0.1440	-0.1329	-2.4315	0.3761	
-2.43	-0.0038	0.0459	-0.2220	-0.1306	-2.4220	0.3746	
0.38	-0.0072	0.0461	-0.3192	-0.1253	-2.4113	0.3723	

R: Read Data  
 F: Apply Physical Quantity  
 $a_{ij} = R_i / F_j$   
 Linear Least Square of  $R_i$  vs.  $F_j$

**aj** -0.0000 0.0000 -0.0019 0.0001 0.0002 -0.0000

$R1 = a_{11}F1 + a_{12}F2 + a_{13}F3 + a_{14}F4 + a_{15}F5 + a_{16}F6$   
 $R2 = a_{21}F1 + a_{22}F2 + a_{23}F3 + a_{24}F4 + a_{25}F5 + a_{26}F6$   
 $R3 = a_{31}F1 + a_{32}F2 + a_{33}F3 + a_{34}F4 + a_{35}F5 + a_{36}F6$   
 $R4 = a_{41}F1 + a_{42}F2 + a_{43}F3 + a_{44}F4 + a_{45}F5 + a_{46}F6$   
 $R5 = a_{51}F1 + a_{52}F2 + a_{53}F3 + a_{54}F4 + a_{55}F5 + a_{56}F6$   
 $R6 = a_{61}F1 + a_{62}F2 + a_{63}F3 + a_{64}F4 + a_{65}F5 + a_{66}F6$

$F1 = b_{11}R1 + b_{12}R2 + b_{13}R3 + b_{14}R4 + b_{15}R5 + b_{16}R6$   
 $F2 = b_{11}R1 + b_{12}R2 + b_{13}R3 + b_{14}R4 + b_{15}R5 + b_{16}R6$   
 $F3 = b_{11}R1 + b_{12}R2 + b_{13}R3 + b_{14}R4 + b_{15}R5 + b_{16}R6$   
 $F4 = b_{11}R1 + b_{12}R2 + b_{13}R3 + b_{14}R4 + b_{15}R5 + b_{16}R6$   
 $F5 = b_{11}R1 + b_{12}R2 + b_{13}R3 + b_{14}R4 + b_{15}R5 + b_{16}R6$   
 $F6 = b_{11}R1 + b_{12}R2 + b_{13}R3 + b_{14}R4 + b_{15}R5 + b_{16}R6$

**A matrix**

-0.0000	-0.0000	-0.0019	0.0000	-0.0000	0.0001
0.0000	0.0001	0.0000	-0.0020	-0.0001	-0.0000
-0.0019	0.0000	0.0002	0.0000	0.0004	-0.0000
0.0001	-0.0046	0.0000	0.0006	-0.0002	0.0001
0.0002	0.0001	0.0002	-0.0000	0.0000	-0.0000
-0.0000	-0.0000	-0.0000	0.0000	-0.0002	0.0003

**B matrix = A<sup>-1</sup>**

399.5008	39.5799	33.4608	136.3792	1646.4057	-73.5071
-72.9242	-66.1096	-92.7147	-237.3003	-703.8568	38.5009
-556.3954	-8.9818	-27.2756	-9.5606	-323.6446	84.0214
-170.6218	-505.5854	-190.7770	-54.6101	1630.2357	-30.2713
2095.0317	189.1022	2481.5588	623.0369	1157.0281	-190.8660
1229.5783	119.0456	1409.9220	355.1672	2591.8462	2872.6558

邱筠雅碩士論文，2020/07

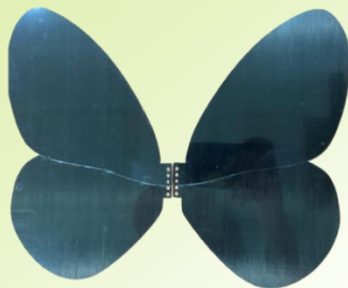
撓性與旋轉角於大白斑蝶及仿蝴蝶拍撲機構升力之影響



$$\Pi_1 = \frac{D_s}{\rho U_{ref}^2 \bar{c}^3} = \frac{Eh_s^3 / (12(1-\nu^2))}{\rho V^2 \bar{c}^3}$$

撓性低

**Carbon**



適當撓性

**PLA**



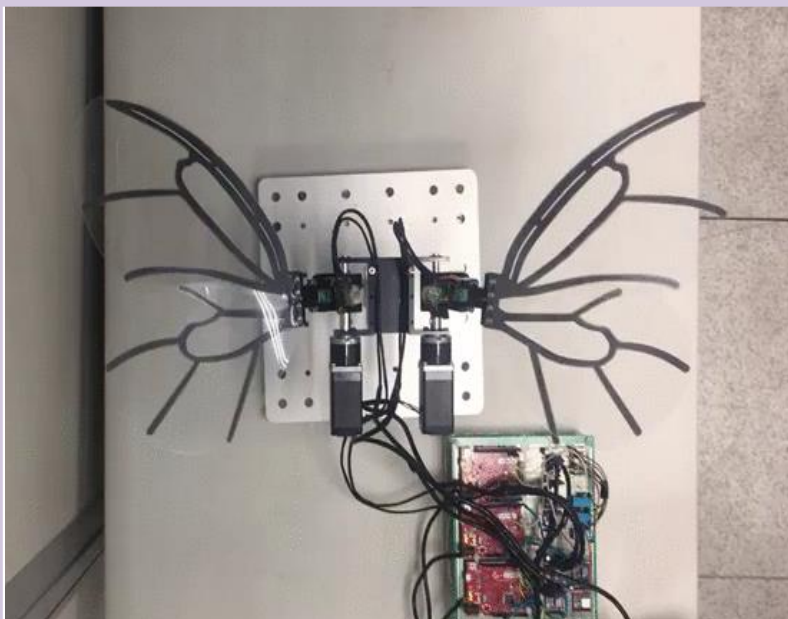
撓性程度高

**PETG**



總重		19.8625 g	9.0844 g	17.8671 g
厚度		0.3 mm	0.25 mm	0.3 mm
拉伸模數 (Tensile modulus, E)		145.4 GPa	4.5 GPa	2.01 GPa
蒲松比(Poisson's ratio, $\nu$ )		0.3	0.33	0.44
彎曲剛度(flexible rigidity, $D$ )		$3.60 \times 10^{-1}$	$6.52 \times 10^{-4}$	$4.59 \times 10^{-4}$
翼尖速度	無旋轉	515.0 mm/s	510.6 mm/s	545.4 mm/s
	有旋轉	525.7 mm/s	611.5 mm/s	525.7 mm/s
無因次撓性參數 ( $\Pi_1$ )	無旋轉	603.41	11.28	8.39
	有旋轉	579.09	7.83	7.07

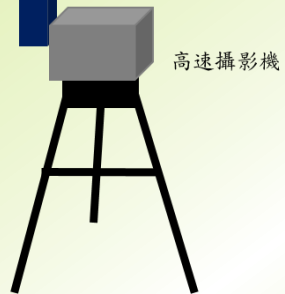
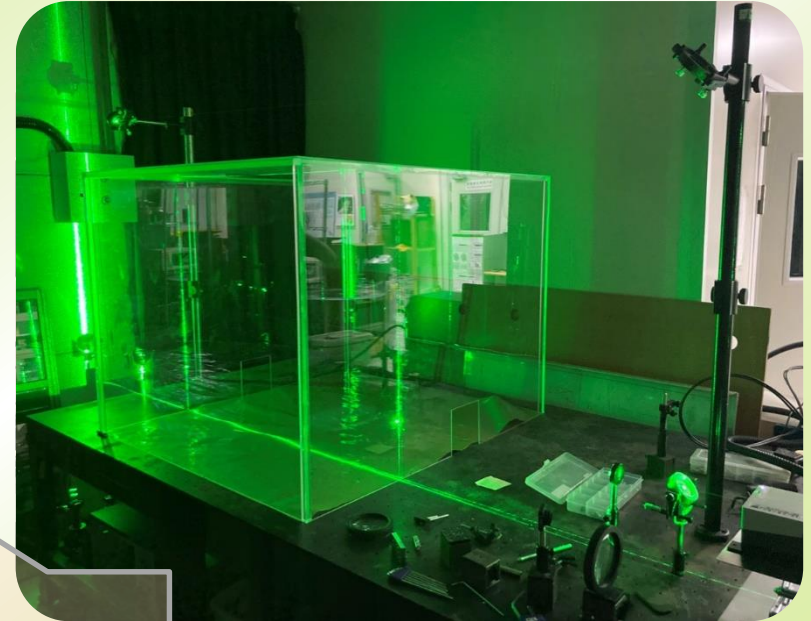
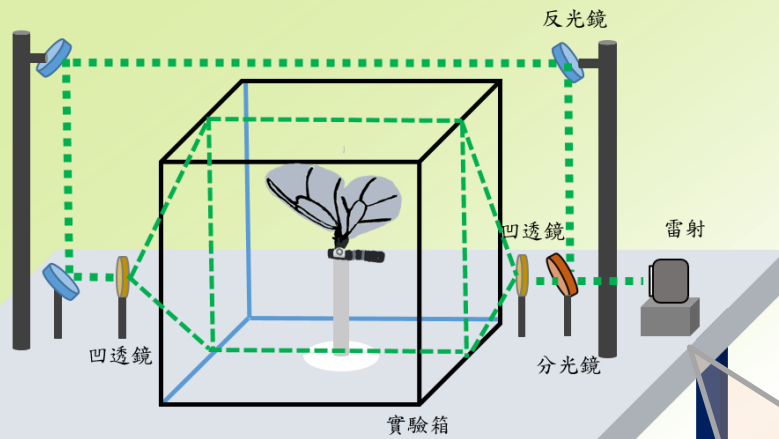
拍撲機構成品



俯視



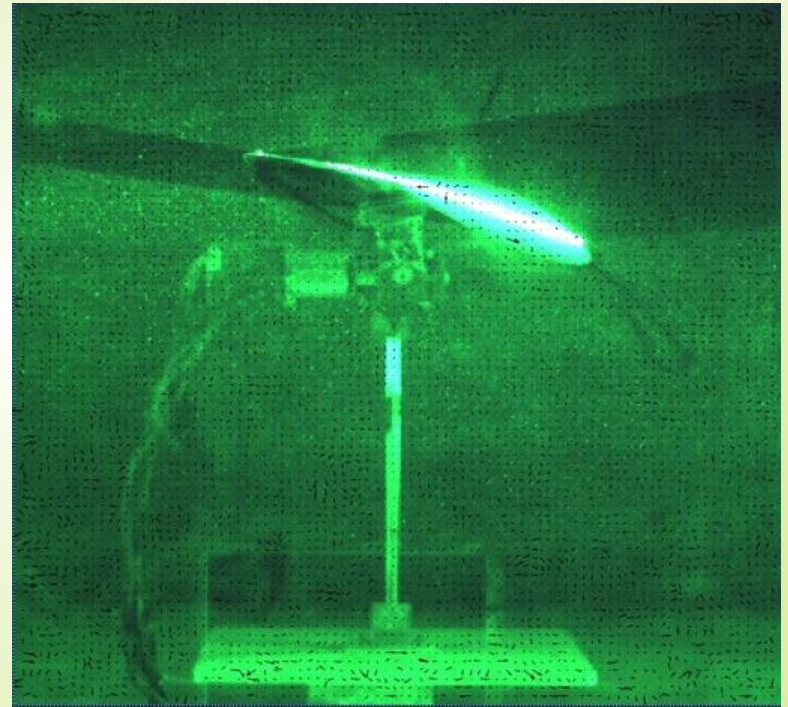
側視

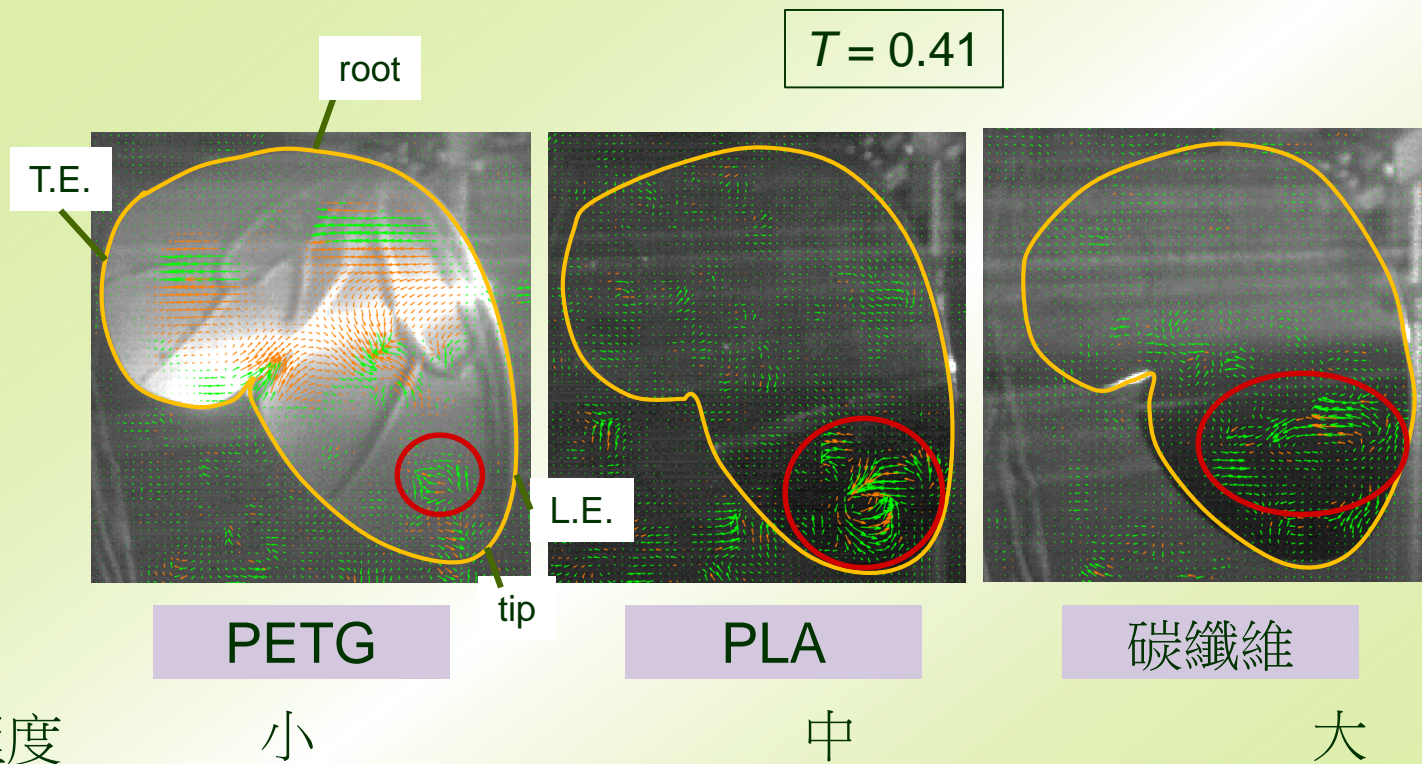







台大機械 洪千茵 *et al.* 拍攝及分析, 2020/10





# 結論...進行式



## 觀察分析 大白斑蝶

建立動作函數  
分析旋轉與拍撲相位差

撓性翅膀 + 主動旋轉  
(領先相位 約0.03週期)

以主動之對稱旋轉動作，配合適當撓性之翅膀，  
可以獲得最大的升力提升及較少的能量消耗。



## 設計 仿蝴蝶機構

以三個馬達獨立  
控制翅膀三自由度

仿真實蝴蝶翅脈製作  
三種不同剛性程度翅膀

## 分析 飛行策略

控制旋轉角馬達相位

- (1) 無旋轉
- (2) 對稱旋轉
- (3) 領先旋轉

配合不同剛性程度翅膀

力

六分量平衡儀

流場

PIV

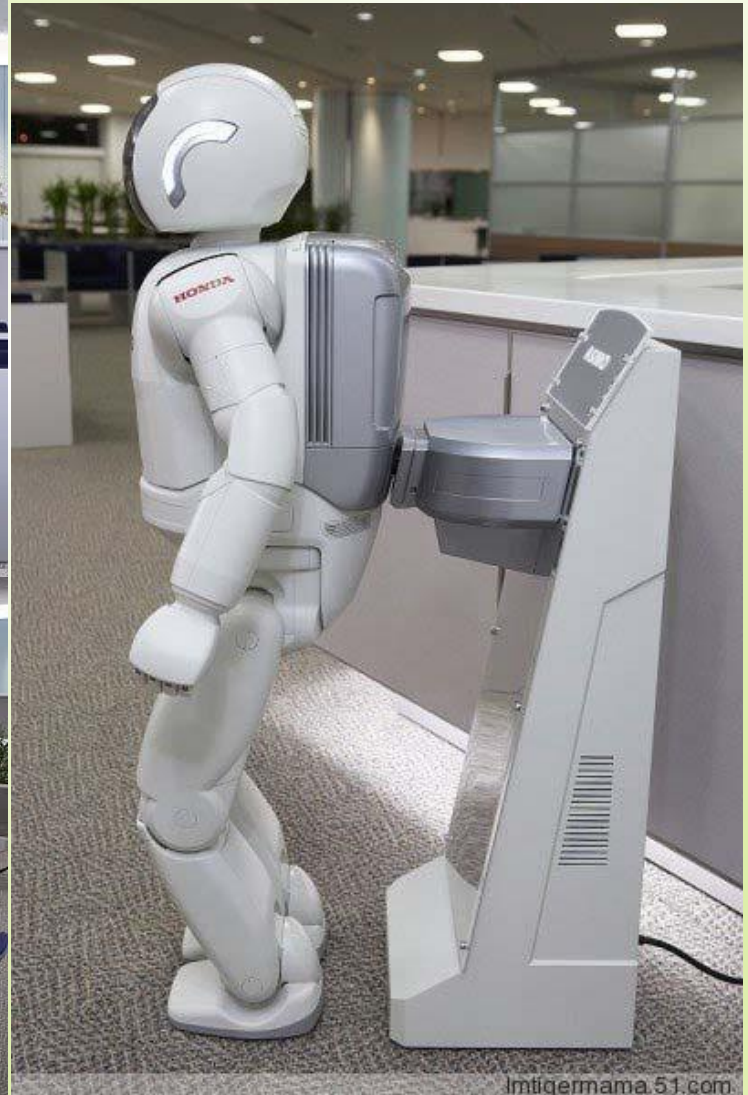
功耗  
率



# 日本HONDA機器人 ASIMO

楊鏡堂, 台大機械, 2011

端茶  
接待  
家用



Intigermama.51.com



**To the future...**



待續

Q & A...

<http://www.xuexuecolors.com/column.php?xue=4&id=226>

